



1975-03

Grupp 6
Sida 1a
Group Page

GRUPP 6
Framaxel Hjul Styrning

INNEHÅLLSFÖRTECKNING

Sida Koord

Framaxel, styrning, nav, hjul		
• Framaxel, styrinrättning, pitmanarm, mellanarm, parallellstag, styrstag, spindel, nav, hjul, hjulkapsel, hjulkapselsats, navkapsel, hjulring	2	J-05
• Rattstång	4	J-07
• Ratt	6	J-09
• Rattlås	Se grupp 3	
• Länkarm, stötdämpare	10	J-13
• Krängningshämmare	12	J-15
• Pump, oljebehållare (servostyrning)	22	K-01
Bromsskiva med nav	Se grupp 5	

GROUP 6
Front axle Wheels Steering

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Front axle, steering, hubs, wheels		
• Front axle, steering gear, drop arms, steering idler arm, tie rod, steering rods, steering knuckles, hubs, wheels, wheel cap, wheel cap kit, hub cap, wheel ring kit, wheel ring	2	J-05
• Steering column, steering wheel	4	J-07
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• Wishbones, shock absorbers	10	J-13
• Anti-roll bar	12	J-15
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GROUPE 6
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TABLE DES MATIERES

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Essieu avant, direction moyeu, roues		
• Essieu avant, direction, bielette pendante, bras intermediaire, barre de connexion et d'accouplement, fusees de roues, moyeux roues, enjoliveur de roue, jeu d'enjoliveurs de roues, cache-roue, jeu de cercles enjoliveurs de roues, pneus	2	J-05
• Colonne de direction	4	J-07
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• Triangles de commande, amortisseurs	10	J-13
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• Pompe, reservoir d'huile (servo-direction)	22	K-01
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GRUPPE 6
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INHALTSVERZEICHNIS

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Vorderachse, Lenkung, Nabe, Räder		
• Vorderachse, Lenkung, Lenkstockhebel, Umlenkhebel, Spurstange, Lenkstrebe, Achsschenkel, Nabe, Felge, Radzierdeckel, Radzierdeckelsatz, Radkappen, Felgeeinsatz, Radzierringe	2	J-05
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Sida	Grupp
1b	6
Page	Group

1975-03

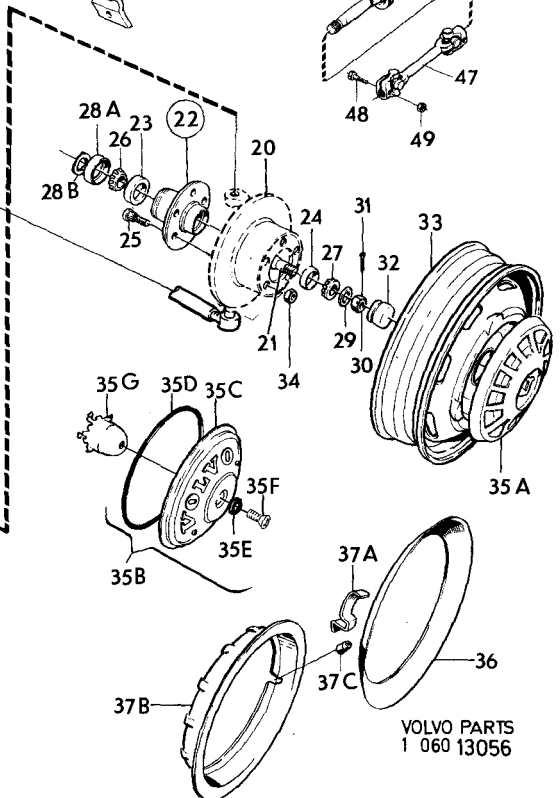
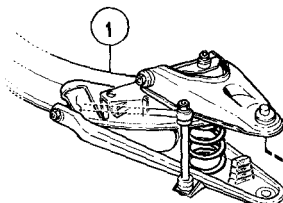
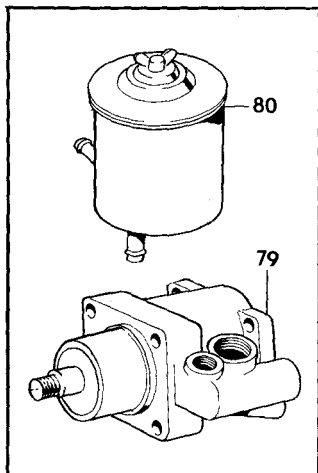
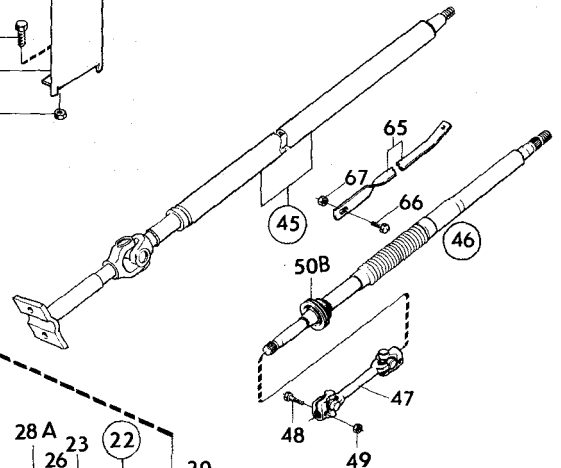
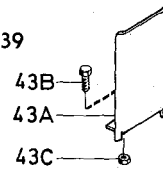
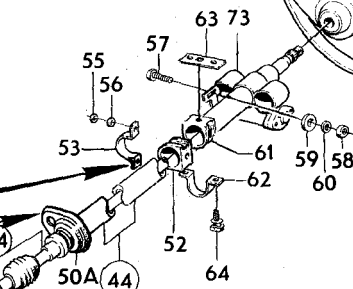
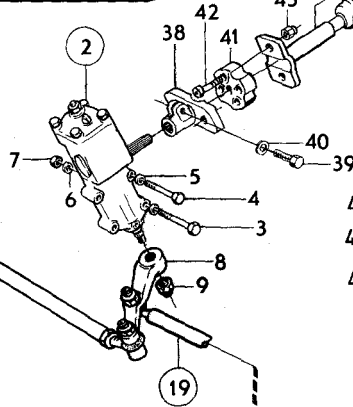
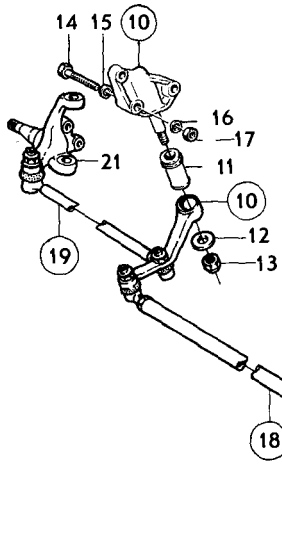
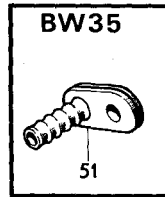
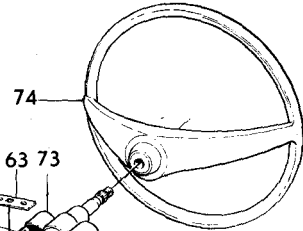
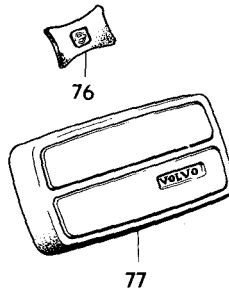
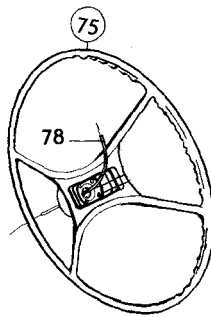
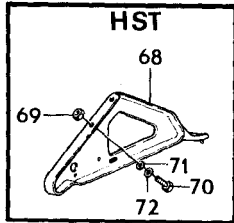
GRUPO 6**Eje delantero Ruedas Sistema de direccion**

INDICE	Pagina	Grid
Eje delantero, dirección cubos, ruedas		
• Eje delantero, mecanismo de la dirección, brazo pitman, brazo intermedio, barra de acoplamiento, barra de dirección o biela de conexión, mangueta, rueda, tapacubo, juego de tapacubos, tapacubos, juego de aros de ruedas, anillo de rueda	2	J-05
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• Volante	6	J-09
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Page		Group				1975-03				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	-	-	-	-		Framaxel			SE SIDA 10, 2-J13	1010
2	1	-	-	-	680003-1	Styrväxel	Steering box	US		1020
	-	1	-	-	680004-9	Styrväxel	Steering box	US		1030
	-	-	-	-		•Detsida 14, 2-J17	•Comps. page 14, 2-J17			1040
	1	-	-	-	679687-4	Styrväxel	Steering box		MS. CH-100396 EXCL	1050
									98766-98909,99554-	1051
	1	-	-	-	1206052-1	Styrväxel	Steering box		99649,99847-100332	1052
									MS. CH 100397-INCL	1060
									98766-98909,99554-	1061
									99649,99847-100332	1062
	-	1	-	-	681452-9	Styrväxel	Steering box		MS. CH-102949	1070
	-	1	-	-	1206054-7	Styrväxel	Steering box		ERS AV 1206054-7	1080
	-	-	-	-		•Detsida 16, 2-J19	•Comps. page 16, 2-J19		MS CH 102950-	1090
3	3	3	-	-	942338-5	Skruv	Bolt			1100
4	1	1	-	-	955544-2	Skruv	Bolt			1110
5	4	4	-	-	192495-0	Bricka	Washer			1120
6	4	4	-	-	940097-9	Bricka	Washer			1130
7	4	4	-	-	950354-1	Mutter	Nut			1140
8	1	-	-	-	678809-5	Pitmanarm	Drop arm			1150
	-	1	-	-	678810-3	Pitmanarm	Drop arm			1160
9	1	1	-	-	950390-5	Mutter	Nut			1170
10	1	-	-	-	678927-5	Mellanarm	Steering idler arm			1180
	-	1	-	-	678928-3	Mellanarm	Steering idler arm			1190
11	1	1	-	-	671444-8	•Bussning	•Bushing			1200
12	1	1	-	-	960145-1	•Bricka	•Washer			1210
13	1	1	-	-	950356-6	•Mutter	•Nut			1220
14	3	3	-	-	102041-1	Skruv	Bolt			1230
15	3	3	-	-	192495-0	Bricka	Washer			1240
16	3	3	-	-	940097-9	Bricka	Washer			1250
17	3	3	-	-	950354-1	Mutter	Nut			1260
18	1	1	-	-		Parallellstagg			SE SIDA 20, 2-J23	1270
19	2	2	-	-		Styrstag			SE SIDA 20, 2-J23	1280
20	2	2	-	-		Bromsskiva	Brake disc		SE GRUPP 5	1290
21	2	2	-	-		Spindel			SE SIDA 10, 2-J13	1300
22	2	2	-	-	677436-8	Nav	Hub		CH-52789	1310
	2	2	-	-	685255-2	Nav	Hub		CH 52790-	1320
23	2	2	-	-	181587-7	•Rullager, yttering	•Roller bearing, cup	S		1330
24	2	2	-	-	181584-4	•Rullager, yttering	•Roller bearing, cup	S		1340
25	10	10	-	-	676364-3	•Hjulbult, främre	•Wheel stud, front		CH-52789	1350
	10	10	-	-	685254-5	•Hjulbult, främre	•Wheel stud, front		CH 52790-	1360
	10	10	-	-		Hjulbult, bakre	Wheel stud, rear		SE GRUPP 4	1370
26	2	2	-	-	181588-5	Rullager, innerring	Roller bearing, cone	S		1380
27	2	2	-	-	181585-1	Rullager, innerring	Roller bearing, cone	S		1390
28a	2	2	-	-	944185-8	Tättningsring	Seal ring	S		1400
28b	2	2	-	-	684731-3	Tättningsbricka	Seal washer	S		1410
29	2	2	-	-	941524-1	Bricka	Washer			1420
30	2	2	-	-	153042-7	Mutter	Nut			1430
31	2	2	-	-	907849-4	Saxpinne	Split pin	S		1440
32	2	2	-	-	675454-3	Fettkapsel	Grease cup			1450
33	5	5	-	-	688140-3	Hjul 4,5-15 tum	Wheel 4.5-15 inch		(677100) CH-32399	1460
	5	5	-	-	684001-1	Hjul 5,5-15 tum	Wheel 5.5-15 inch		CH 32400-132566	1470
	5	5	-	-	1221462-3	Hjul 5,5-15 tum	Wheel 5.5-15 inch		CH 132657-	1471
34	20	20	-	-	87699-5	Mutter	Nut			1480
35a	4	4	-	-	677282-6	Hjulkapsel	Wheel cap		CH-32399	1490
35b	4	4	-	-	273214-7	Hjulkapselsats	Wheel cap kit		CH 32400-	1500
35c	4	4	-	-		•Hjulkapsel	•Wheel cap	S		1510
35d	4	4	-	-	684838-6	•Tättningsring	•Seal ring	S		1520
35e	4	4	-	-	1212079-6	•Gummibussning	•Rubber bushing	S		1530
35f	4	4	-	-	945363-0	•Skruv	•Screw	S		1540
35g	4	4	-	-	684837-8	Navkapsel	Hub cap		CH 32400-	1550
36	4	4	-	-	680950-3	Hjulring	Wheel ring		CH-32399	1560
37a	24	24	-	-	681806-6	Fjäder	Spring		CH-32399	1570

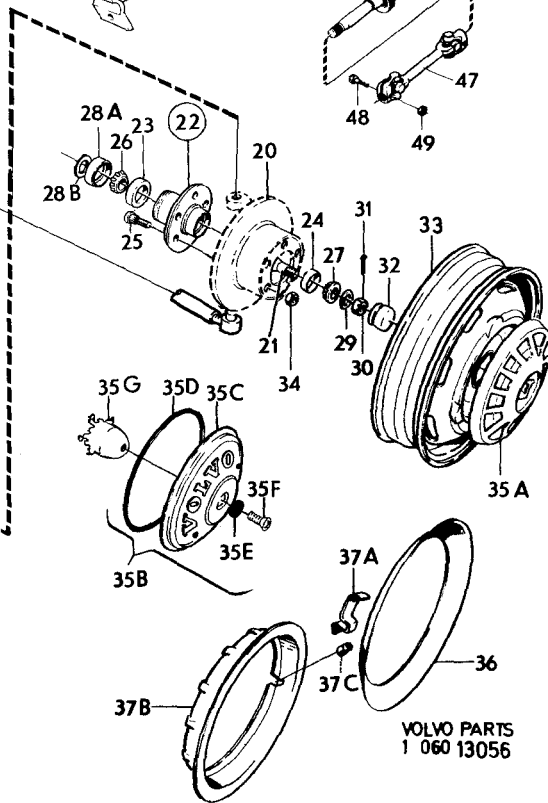
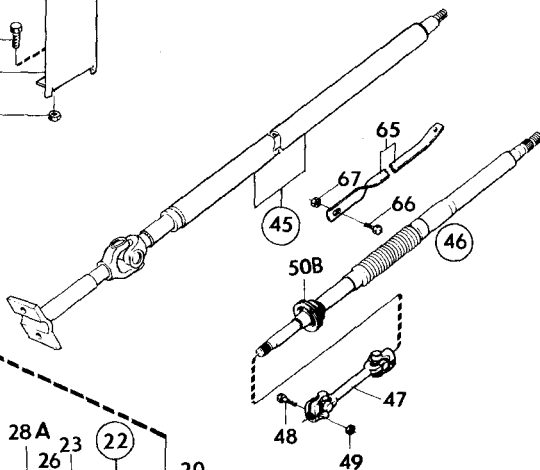
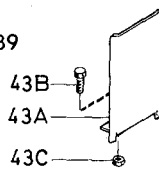
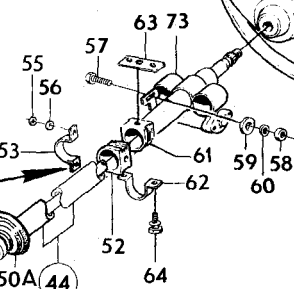
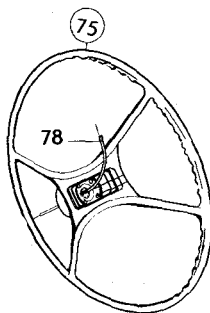
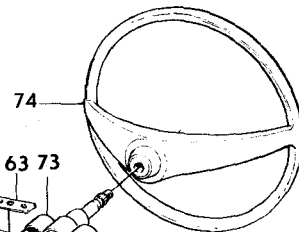
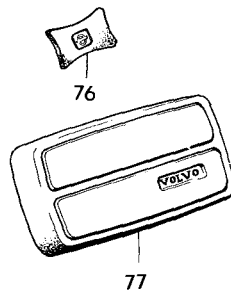
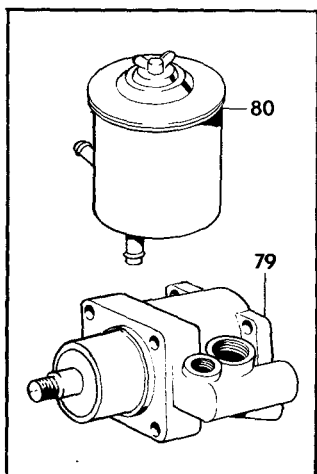
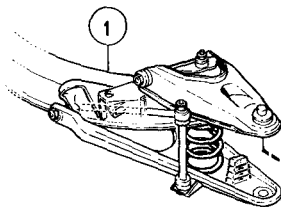
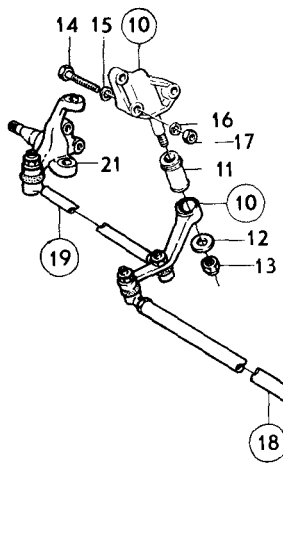
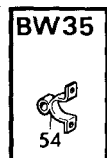
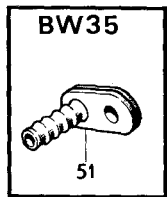
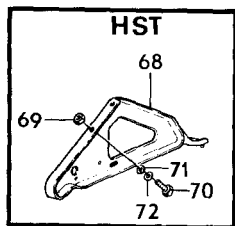


VOLVO PARTS
1 060 13056



Sida	4	Grupp	6	Framaxel, styrning, nav, hjul	Frontaxle, steering hubs, wheels	Illustration 13056	0050		
Page		Group				1975-12			
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
37b	4	4	-	-	682086-4	Hjulring	Wheel ring	CH 32400-	1580
37c	4	4	-	-	1212376-6	Skyddshylsa	Guard sleeve		1590
38	1	1	-	-	678937-4	Medbringare	Companion flange	CH-102949	2010
39	1	1	-	-	943038-0	Skruv	Screw	CH-102949	2020
40	1	1	-	-	942336-9	Fjädrande bricka	Resilient washer	CH-102949	2030
41	1	1	-	-	664428-0	Koppling	Connection	CH-102949	2040
42	4	4	-	-	192027-1	Skruv	Bolt	CH-102949	2050
43	4	4	-	-	950353-3	Mutter	Nut	CH-102949	2060
43a	-	1	-	-	1221945-7	Värmestrålskydd	Heat radiation shield		2061
43b	-	2	-	-	955512-9	Skruv	Screw		2062
43c	-	2	-	-	944579-2	Låsmutter	Lock nut		2063
44	1	1	-	-	684573-9	Rattstång	Steering rod	5) US. CH-24160	2070
	1	1	-	-	684574-7	Rattstång	Steering rod	6) MS. CH-23023	2080
45	1	-	-	-	687405-1	Rattstång	Steering rod	US. CH 24161-	2090
	-	1	-	-	687416-8	Rattstång	Steering rod	US. CH 24161-	2100
	1	-	-	-	687406-9	Rattstång	Steering rod	MS. CH 23024-74449	2110
	-	1	-	-	687417-6	Rattstång	Steering rod	MS. CH 23024-74449	2120
	1	1	-	-	1212244-6	Rattstång	Steering rod	MS. CH 74450-102949	2130
46	1	1	-	-	1221608-1	Rattstång, övre	Steering rod, upper	MS. CH 102950-	2140
	-	-	-	-		•Det sida 8, 2-J11	•Comps. page 8, 2-J11		2150
47	1	1	-	-	1206094-3	Rattstång, nedre	Steering rod, lower	MS. CH 102950-	2160
48	2	2	-	-	940132-4	Skruv	Bolt	MS. CH 102950-	2170
49	2	2	-	-	963106-0	Mutter	Nut	MS. CH 102950-	2180
50a	1	1	-	-	679474-7	Tätning	Seal	GV. CH-35049	2190
	1	1	-	-	685220-6	Tätning	Seal	GV. VST CH 35050-	2200
	-	-	-	-				102949	2201
50b	1	1	-	-	1206134-7	Tätning	Seal	HST CH 35050-78875	2210
								GV. VST CH 102950-	2220
								HST CH 78876-	2230
51	1	1	-	-	680118-7	Tätning	Seal	BW35 CH-35046	2240
	1	1	-	-	685222-2	Tätning	Seal	BW35 CH 35047-	2250
52	1	1	-	-	676317-1	Gummibussning	Rubber bushing		2260
53	1	1	-	-	1206606-4	Klammer	Clamp	(683230)	2270
54	1	1	-	-	679744-3	Klammer	Clamp	BW35 CH-52789	2280
55	2	2	-	-	950353-3	Mutter	Nut		2290
56	2	2	-	-	955894-1	Bricka	Washer	CH-138757	2300
57	ERF	ERF	-	-	940100-1	Skruv	Screw		2310
58	ERF	ERF	-	-	955825-5	Mutter	Nut		2320
59	ERF	ERF	-	-	960140-2	Bricka	Washer		2330
60	ERF	ERF	-	-	941906-0	Bricka	Washer		2340
61	1	1	-	-	676317-1	Gummibussning	Rubber bushing	CH-74449	2350
62	1	1	-	-	683382-6	Klammer	Clamp	US CH-24161,	2360
								MS CH-23023	2370
	1	1	-	-	683232-3	Klammer	Clamp	US CH 24162-,	2380
								MS CH 23024-	2390
63	1	1	-	-	680404-1	Mellanlägg	Spacer	US. CH 24161-74449	2400
	1	1	-	-	687444-0	Mellanlägg	Spacer	MS. CH 23024-74449	2410
								CH-74449	2420
64	2	2	-	-	682898-2	Skruv	Screw		2430
65	1	-	-	-		Dragband	Stay	8	2440
66	1	-	-	-	950046-3	Skruv	Bolt	1/4-16 UNC	2450
	1	-	-	-	940114-2	Skruv	Bolt	3/8-22 UNC BW35	2460
67	1	-	-	-	955825-5	Mutter	Nut	1/4 UNC	2470
	1	-	-	-	950364-0	Mutter	Nut	3/8 UNC BW35	2480
68	-	1	-	-	679884-7	Stöd	Support	CH-74449	2490
69	-	2	-	-	942227-0	Mutter	Nut		2500
70	-	2	-	-	955523-6	Skruv	Screw		2510

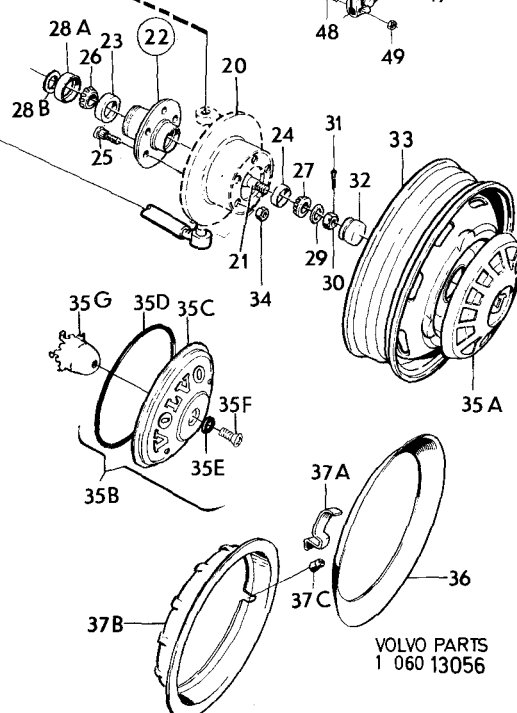
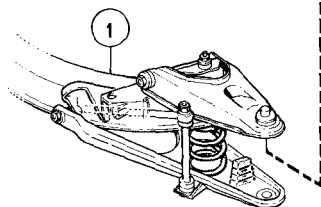
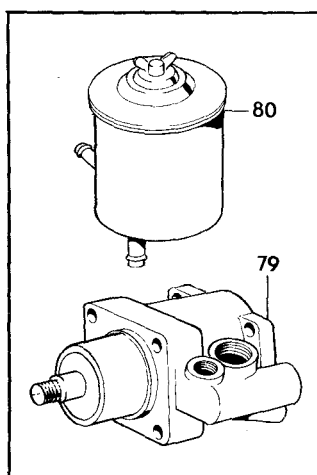
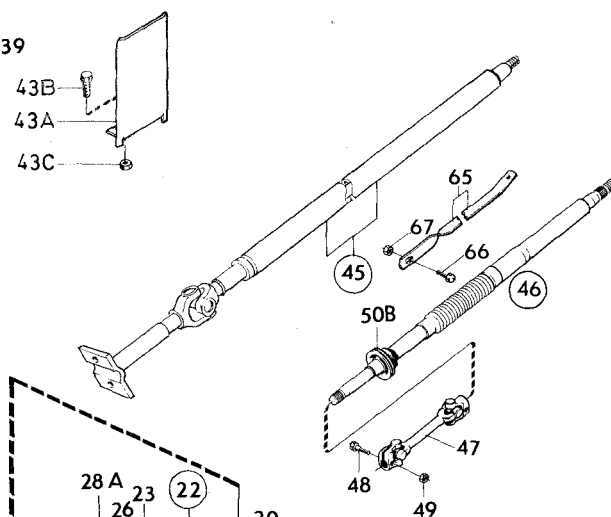
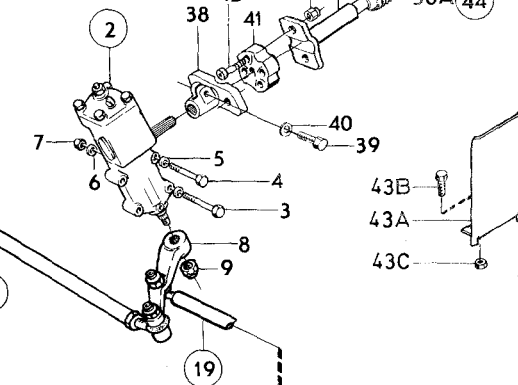
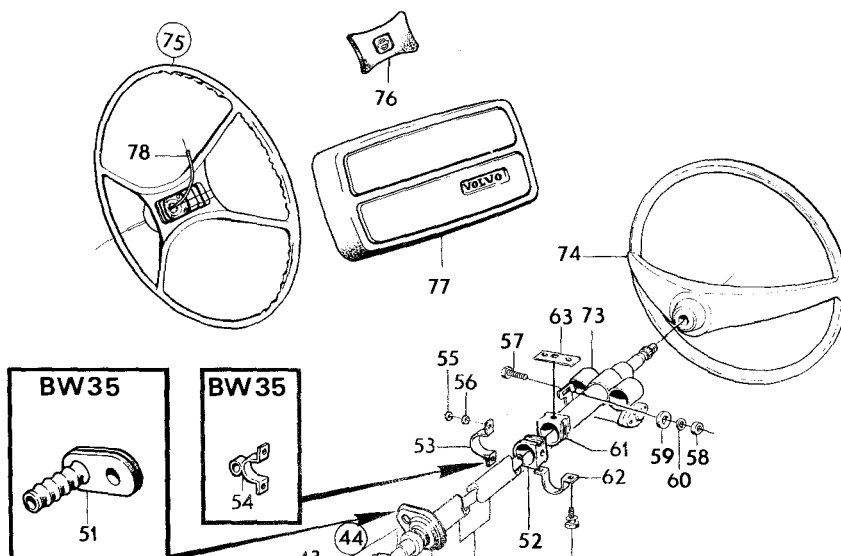
5. Vst. GV. Ers av 1 st 687405-1, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Vst. BW35. RV. Ers av 1 st 687405-1, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3. Hst. GV. Ers av 1 st 687416-8, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Hst. BW35. RV. Ers av 1 st 687416-8, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3.
6. Vst. GV. Ers av 1 st 687406-9, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Vst. BW35. RV. Ers av 687406-9, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3. Hst. GV. Ers av 1 st 687417-6, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Hst. BW35. RV. Ers av 1 st 687417-6, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3.



VOLVO PARTS
1 060 13056



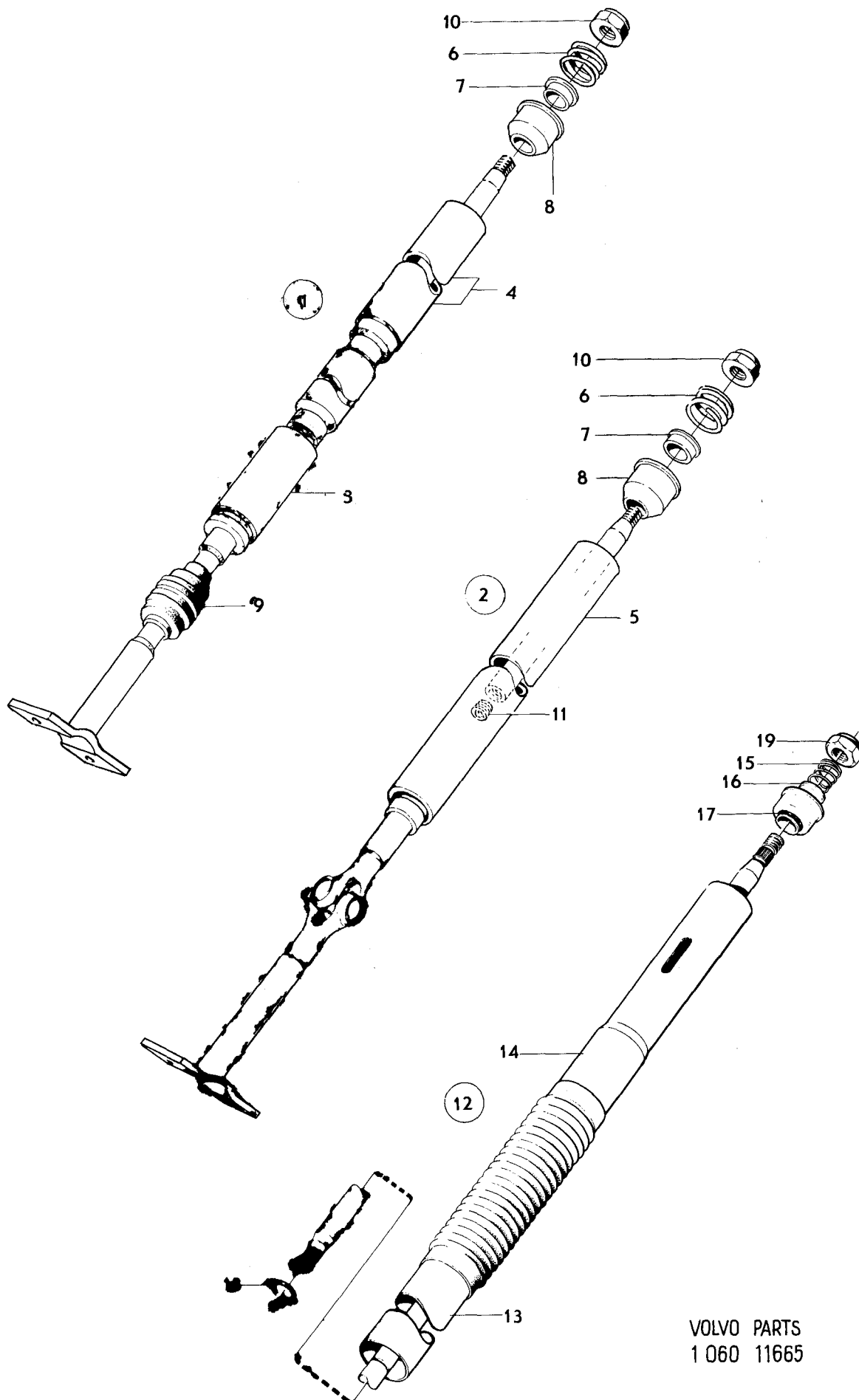
Sida	6	Grupp	6	Framaxel,styrning, nav,hjul	Front axle,steering hubs,wheels	Illustration 13056	0050		
Page		Group				1975-12			
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	VST	HST							
71	-	2	-	-	955894-1	Mutter	Nut		2500
72	-	2	-	-	955921-2	Fjäderbricka	Spring washer		2510
73	1	1	-	-		Rattlås	Steering column lock	SE GRUPP 3	2520
74	1	1	-	-	679705-4	Ratt	Steering wheel	CH-52789	3010
	1	1	-	-	282670-9	Ratt	Steering wheel	GT.	3020
75	1	1	-	-	1210248-9	Ratt,kmpl	Steering wheel,cpl	CH 52790-74449	3030
	1	1	-	-	1210299-2	Ratt,kmpl	Steering wheel,cpl	CH 74450-146111	3040
	-	-	-	-				ERS AV 1221400	3041
	1	1	-	-	1221400-3	Ratt,kmpl	Steering wheel,cpl	CH 146112-	3042
	-	-	-	-		•Det sida 32, 2-K11	•Comps. page 32, 2-K11		3050
76	1	1	-	-	1210382-6	Stötskydd	Shock guard	CH 52790-74449	3060
77	1	1	-	-	1210394-1	Stötskydd	Shock guard	CH 74450	3080
78	ERF	ERF	-	-		Signalledning	Horn cable	SE GRUPP 3	3080
79	1	1	-	-		Pump,servostyrning	Hydraulic pump	SE SIDA 22, 2-K01	3100
							servo steering		
80	1	1	-	-		Oljebehållare,servo- styrning	Oil reservoir, servo steering	SE SIDA 22, 2-K01	3110
	2	2	-	-	273161-0	Framhjulslagersats	Front wheel bearing kit		3120



VOLVO PARTS
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Sida	8	Grupp	6	Rattstång	Steering rod	Illustration 11665	0100		
Page		Group				1975-03			
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	684	687	687						
	573	405	416	1212					
	-574	-406	-417	244					
1	1	-	-	-	684573-9	Rattstång	Steering rod		1010
	1	-	-	-	684574-7	Rattstång	Steering rod		1020
2	-	1	-	-	687405-1	Rattstång	Steering rod		1030
	-	-	1	-	687416-8	Rattstång	Steering rod	3	1040
	-	1	-	-	687406-9	Rattstång	Steering rod	3	1050
	-	-	1	-	687417-6	Rattstång	Steering rod	3	1060
	-	-	-	1	1212244-6	Rattstång	Steering rod	3	1070
3	1	-	-	-		•Rattrör,nedre	•Column tube,lower	8	1080
4	1	-	-	-		•Rattrör,övre	•Column tube,upper	8	1090
5	-	1	1	1		•Rattrör	•Column tube	8	1100
6	1	1	1	1	85612-0	•Fjäder	•Spring	3	1110
7	1	1	1	1	85613-8	•Säte	•Seat	3	1120
8	1	1	1	1	85611-2	•Kullager	•Ball bearing	2	1130
9	1	-	-	-	679262-6	•Tätning	•Seal	4	1140
10	1	1	1	1	942270-0	•Mutter	•Nut	0	1150
11	-	1	1	1	952076-8	•Propp	•Plug	0	1160
	-	-	-	-					1170
	-	-	-	-					1180
	1221	-	-	-					1190
	608	-	-	-					1200
12	1	-	-	-	1221608-1	Rattstång,övre	Steering rod,upper		1210
13	1	-	-	-		•Rattrör,nedre	•Column tube,lower	8	1220
14	1	-	-	-		•Rattrör,övre	•Column tube,upper	8	1230
15	2	-	-	-	85612-0	•Fjäder	•Spring		1240
16	2	-	-	-	85613-8	•Säte	•Seat		1250
17	2	-	-	-	85611-2	•Kullager	•Ball bearing		1260
18	1	-	-	-	914456-9	•Spårring	•Clamp ring		1270
19	1	-	-	-	942270-0	•Mutter	•Nut		1280

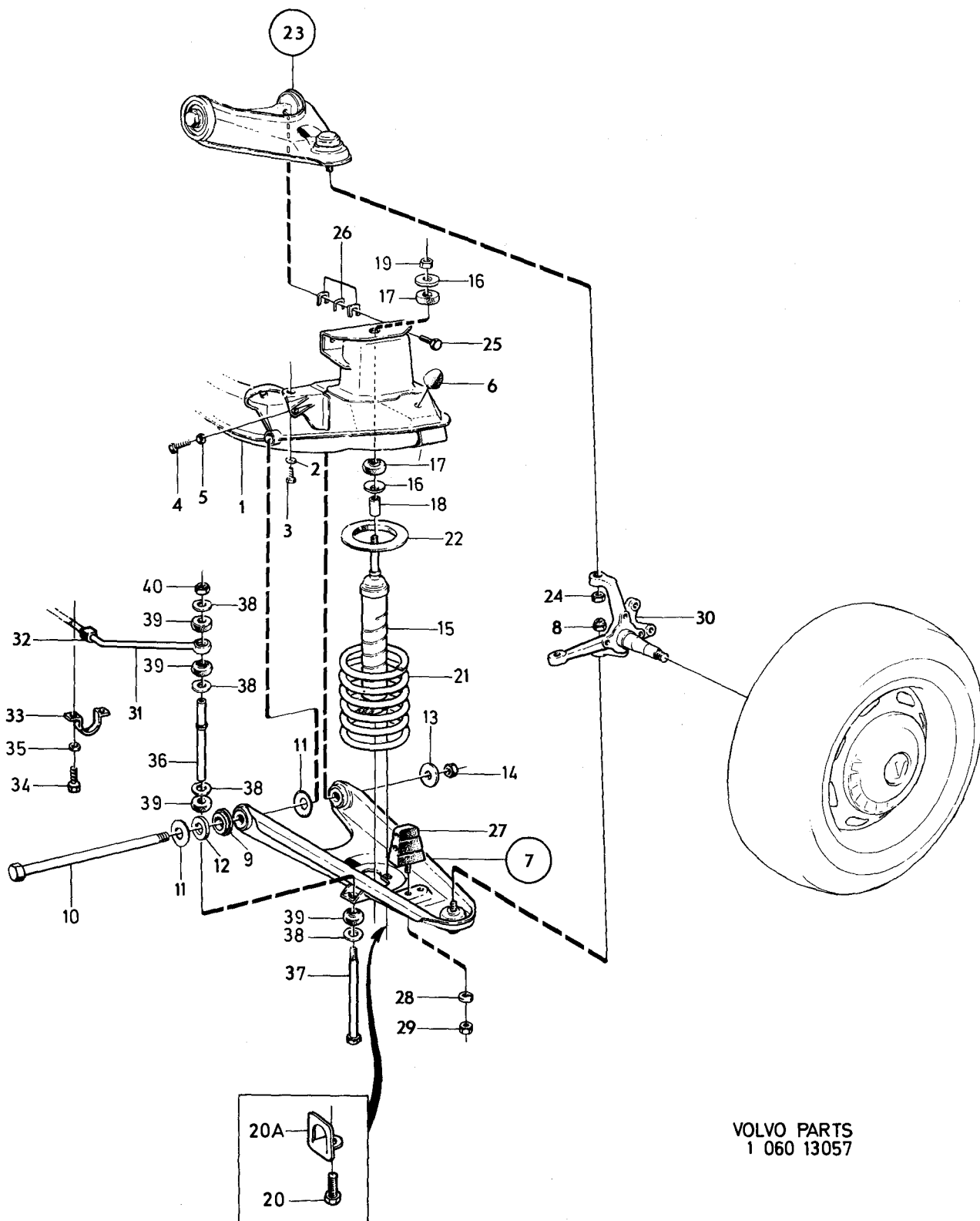


VOLVO PARTS
1 060 11665



Sida	Grupp	Framaxel	Frontaxle	Illustration 13057	10150
10	6				
Page	Group			1975-12	
Pos. Fig.	Antal/Quantity				
		Detalj nr Part No	Benämning	Description	Sats Kit
1	1	1212287-5	Framaxel	Front suspension	CH-102949
				cross member	ERS AV 1 ST 1206212-1
	1	1206212-1	Framaxel	Front suspension	2 ST 1221459-9
				cross member	CH 102950-
2	4	955898-2	Bricka	Washer	
3	4	943505-8	Skruv	Screw	
4	2	940114-2	Skruv	Screw	3/8-22 CH-8411
	2	943666-8	Skruv	Bolt	3/8-16 CH8412-
5	2	955826-3	Mutter	Nut	5/16-18 CH-8411
	2	955827-1	Mutter	Nut	3/8-16 CH8412-
6	2	83107-3	Gummibuffert	Rubber cushion	
7	1	680341-5	Länkarm,V	Wishbone,L	CH-12199 ERS AV 1 ST
					684765-1,2 ST 683264-6
					1 ST 683265-3,1 ST
					683266-1,1 ST 683760-3
					1 ST 943659-3
	1	684765-1	Länkarm,V	Wishbone,L	3) CH 12200-
	1	680342-3	Länkarm,H	Wishbone,R	CH-12199 ERS AV 1 ST
					684766-9,2 ST 683264-6
					1 ST 683265-3,1 ST
					683266-1,1 ST 683760-3
					1 ST 943659-3
	1	684766-9	Länkarm,H	Wishbone,R	3) CH 12200-
			•Det sida 26, 2-K05	•Comps. page 26, 2-K05	
	1	684767-7	Länkarm,V	Wishbone,L	4) CH 12200-
					EXCL USA CAN.
					SPEC UTF 5703
					CH 10580-
	1	684768-5	Länkarm,H	Länkarm,R	4) CH 12200-
					EXCL USA CAN.
					SPEC UTF 5703
					CH 10580-
			•Det sida 28, 2-K07	•Comps. page 28, 2-K07	
8	2	950377-2	Mutter	Nut	S
9	2	683266-1	Distansring	Spacer ring	CH 12200-
					SPEC UTF 5703
					CH 10580-
10	2	942941-6	Skruv	Bolt	L 333 CH-12199
	2	943659-3	Skruv	Bolt	L 342 CH 12200-
11	4	667791-8	Bricka	Washer	CH-12199
	4	683264-6	Bricka	Washer	CH 12200-
12	2	680218-5	Gummiring	Rubber ring	CH-12199
	2	683760-3	Gummiring	Rubber ring	3) CH 12200-
	2	683263-8	Gummiring	Rubber ring	4) CH 12200-
					EXCL USA CAN.
					SPEC UTF 5703
					CH 10580-
13	2	667792-6	Bricka	Washer	CH-12199
	2	683265-3	Bricka	Washer	CH 12200-
14	2	950377-2	Mutter	Nut	
15	2	688252-6	Stötdämpare	Shock absorber	MÄRKT ALT 688252,
					688249
	2	1212165-3	Stötdämpare	Shock absorber	MÄRKT 1212165
	2	681762-1	Stötdämpare	Shock absorber	MÄRKT 681762
			förstärkt	reinforced	
	2	282770-7	Stötdämpare	Cock absorber	MÄRKT 1212389
	2	273153-7	Monteringssats	Installation kit	
16	4	675274-5	•Bricka	•Washer	S

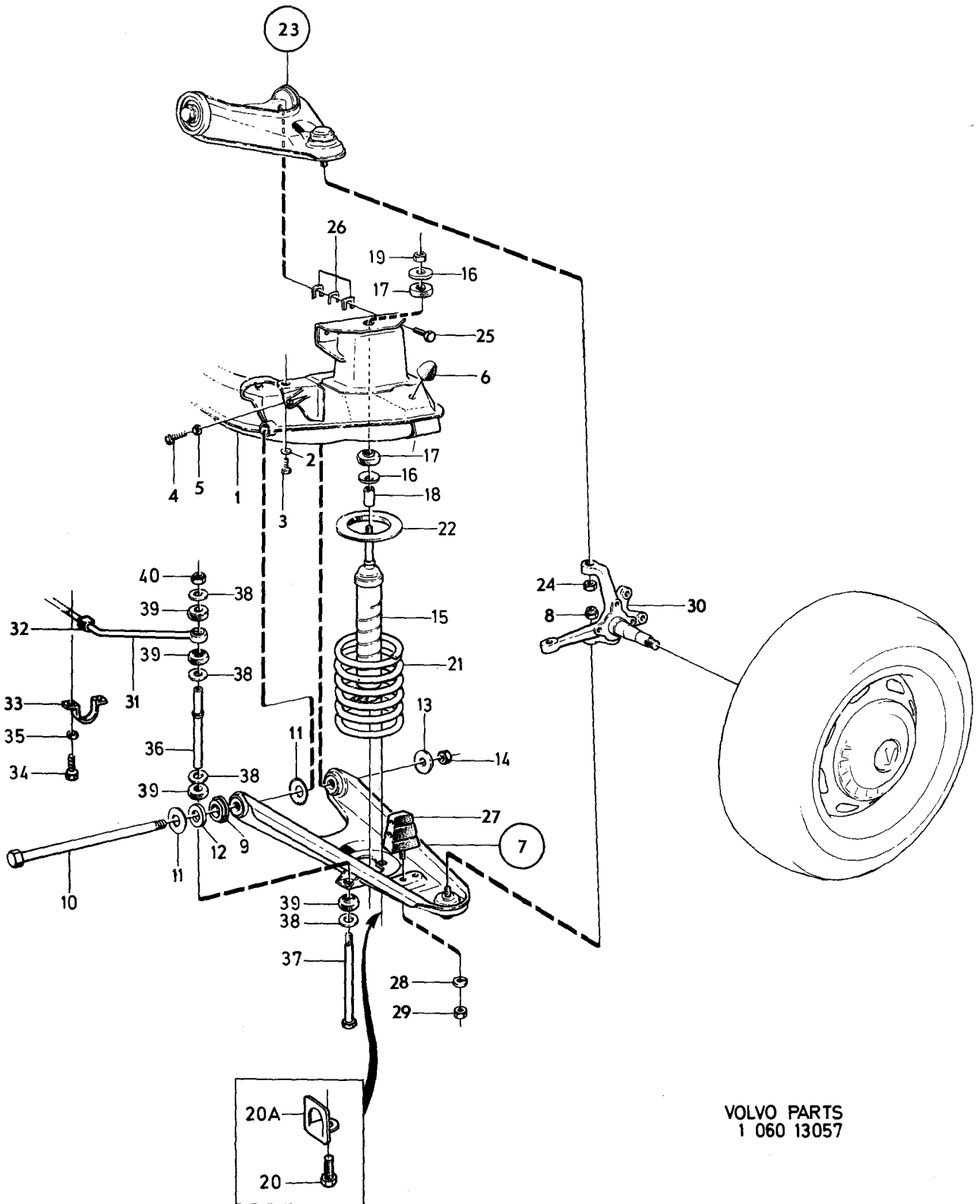
3. För vagnar med diagonaldäck. For cars with diagonal tyres. Pour véhicules à pneus sculptures diagonales. Für Wagen mit Diagonalreifen. Para vehiculos con neumáticos diagonales.
4. För vagnar med radialdäck. For cars with radial tyres. Pour véhicules à pneus à sculptures radiales. Für Wagen mit Gürtelreifen. Para vehiculos con neumáticos radiales.



VOLVO PARTS
1 060 13057



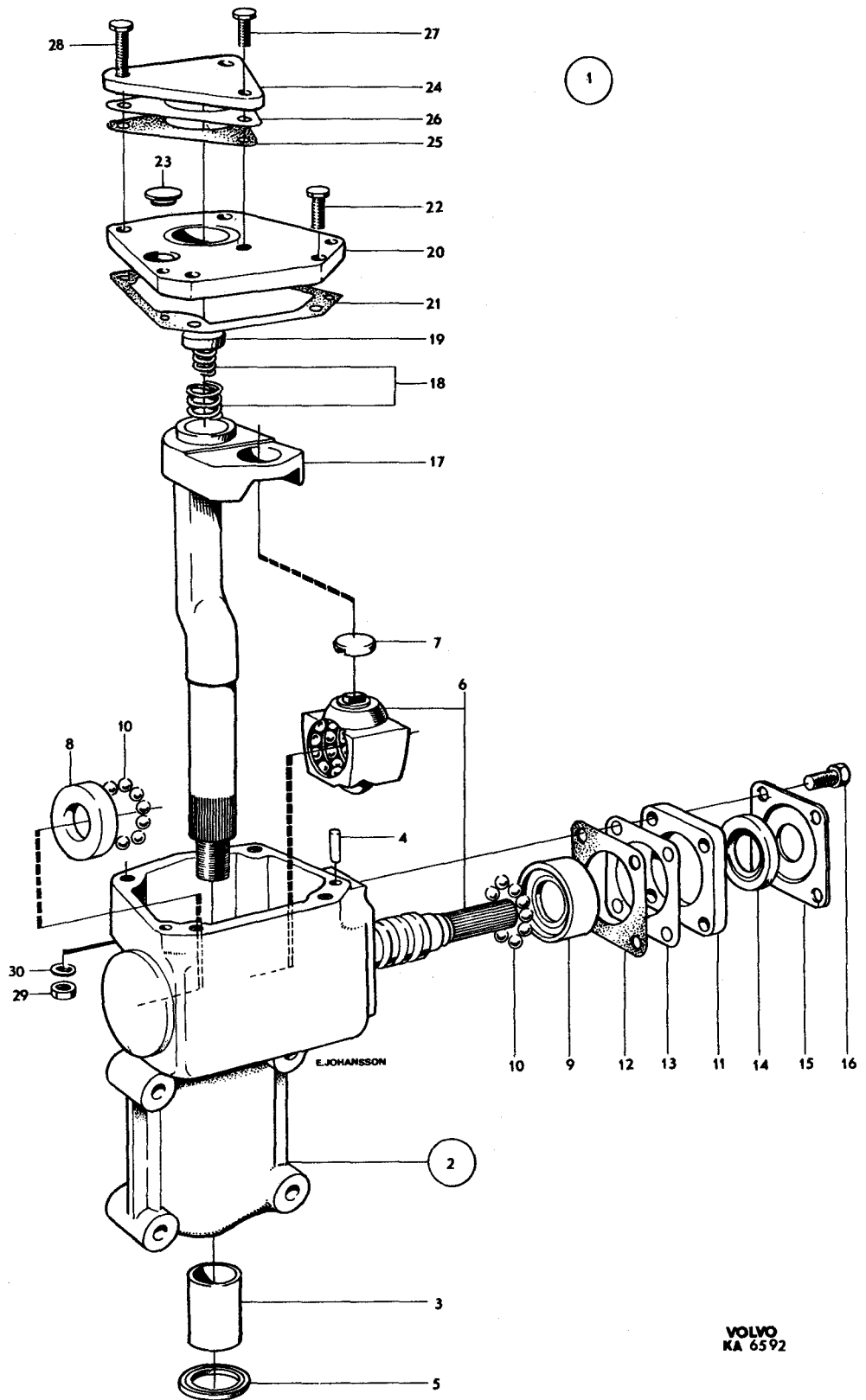
Sida		Grupp		Framaxel		Front axle		Illustration 13057		0150
12		6								
Page		Group						1975-03		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
17	4	-	-	-	675247-1	•Gummibussning	•Rubber bushing	S		1540
18	2	-	-	-	677057-2	•Distansrör	•Spacer tube	S		1550
19	2	-	-	-	955848-7	•Mutter	•Nut	S		1560
20	4	-	-	-	942402-9	•Skruv	•Screw	S		1570
20a	4	-	-	-	1221794-9	Stödbricka	Support washer			1571
21	2	-	-	-	678899-6	Fjäder	Spring		CH-36777	1580
	2	-	-	-	687451-5	Fjäder	Spring		CH 36778-102949	1590
	2	-	-	-	1221459-9	Fjäder	Spring		CH 102950-	1600
									EXCL USA CAN	1601
									CH 102950-, USA CAN	1610
22	2	-	-	-	1221458-1	Fjäder	Spring			1620
23	1	-	-	-	675079-8	Gummimellanlägg	Rubberspacer			2030
	1	-	-	-	688022-3	Länkarm,V	Wishbone,L			2060
					688023-1	Länkarm,H	Wishbone,R			2070
	-	-	-	-	•Detsida 30, 2-K09	•Comps. page 30, 2-K09				2090
24	2	-	-	-	950376-4	Mutter	Nut			2100
25	4	-	-	-	947618-5	Skruv	Screw		(946365)	2120
26	-	-	-	-		Justermellanlägg	Shim			2130
	ERF	-	-	-	654107-2	•Tj 0,15	•Th 0.15			2140
	ERF	-	-	-	654106-4	•Tj 0,50	•Th 0.50			2150
	ERF	-	-	-	654105-6	•Tj 1,00	•Th 1.00			2160
	ERF	-	-	-	658769-5	•Tj 3,00	•Th 3.00			2170
	ERF	-	-	-	658770-3	•Tj 6,00	•Th 6.00			2180
27	2	-	-	-	675253-9	Gummibuffert	Rubber cushion			2190
28	2	-	-	-	941907-8	Låsbricka	Lock washer			2200
29	2	-	-	-	955826-3	Mutter	Nut			2210
30	1	-	-	-	682368-6	Spindel,V	Steering knuckle,L			2220
	-	-	-	-	682369-4	Spindel,H	Steering knuckle,R			2230
31	1	-	-	-	678396-3	Krängningshämmare	Anti roll bar			2240
32	2	-	-	-	678907-7	Gummibussning	Rubber bushing			2250
33	2	-	-	-	663130-3	Klammer	Clamp			2260
34	4	-	-	-	944429-0	Skruv	Screw			
35	4	-	-	-	942336-9	Fjädrande bricka	Resilient washer			
36	2	-	-	-	677561-3	Distansrör	Spacer tube			
37	2	-	-	-	106841-0	Skruv	Screw			
38	8	-	-	-	83126-3	Bricka	Washer			
39	8	-	-	-	83125-5	Gummibussning	Rubber bushing			
40	2	-	-	-	955826-3	Mutter	Nut			



VOLVO PARTS
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Sida	Grupp	Styrinrättning, us			Steering gear, us			Illustration 6592	0200
14	6								
Page	Group							1975-03	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	680 003	680 004							
1	1	-	-	-	680003-1	Styrinrättning	Steering gear	4	VST
	-	1	-	-	680004-9	Styrinrättning	Steering gear	4	HST
2	1	-	-	-	681675-5	•Hus	•Housing		
	-	1	-	-	681676-3	•Hus	•Housing		
3	2	2	-	-	681924-7	••Bussning	••Bushing	2	
4	3	3	-	-		••Styrpinne	••Guide pin	8	
5	4	4	-	-	681692-0	•Tätningssring	•Seal ring	1	
6	1	-	-	-	681678-9	•Snäckskruv	•Worm mask	3	
	-	1	-	-	681679-7	•Snäckskruv	•Worm mask	3	
7	1	1	-	-	681686-2	•Medbringare	•Companion flange	3	
8	1	1	-	-	681688-8	•Kulskål	•Ball shell	2	
9	1	1	-	-	681689-6	•Kulskål	•Ball shell	2	
10	23	23	-	-	681737-3	•Kula	•Ball	2	
11	1	1	-	-	681684-7	•Lock	•Cover		
12	2	2	-	-	681700-1	•Packning	•Gasket	1	
13	-	-	-	-		•Justermellanlägg	•Shim		
	ERF	ERF	-	-	681813-2	••Tj 0,002	••Th 0.002	2	
	ERF	ERF	-	-	681701-9	••Tj 0,005	••Th 0.005	2	
	ERF	ERF	-	-	681702-7	••Tj 0,010	••Th 0.010	2	
14	1	1	-	-	681691-2	•Tätningssring	•Seal ring	1	
15	1	1	-	-	681683-9	•Hållare	•Retainer		
16	4	4	-	-	681704-3	•Skruv	•Screw	3	
17	1	1	-	-	681677-1	•Utgående axel	•Lever shaft	3	
18	1	1	-	-	681926-2	•Fjäder	•Spring	2	
19	1	1	-	-	681685-4	•Styrning	•Guide	2	
20	1	-	-	-	681680-5	•Lock	•Cover		
	-	1	-	-	681681-3	•Lock	•Cover		
21	1	1	-	-	681695-3	•Packning	•Gasket	1	
22	2	2	-	-	681738-1	•Skruv	•Screw	3	
23	1	1	-	-	683634-0	•Gummipropp	•Rubber plugg	1	
24	1	1	-	-	681682-1	•Lock	•Cover		
25	1	1	-	-	681696-1	•Packning	•Gasket	1	
26	-	-	-	-		•Justermellanlägg	•Shim		
	ERF	ERF	-	-	681698-7	••Tj 0,002	••Th 0.002	2	
	ERF	ERF	-	-	681697-9	••Tj 0,005	••Th 0.005	2	
	ERF	ERF	-	-	681699-5	••Tj 0,010	••Th 0.010	2	
27	1	1	-	-	955524-4	•Skruv	•Screw	0	
28	2	2	-	-	681739-9	•Skruv	•Bolt	3	
29	2	2	-	-	955826-3	•Mutter	•Nut	0	
30	2	2	-	-	681703-5	•Fjäderbricka	•Spring washer		



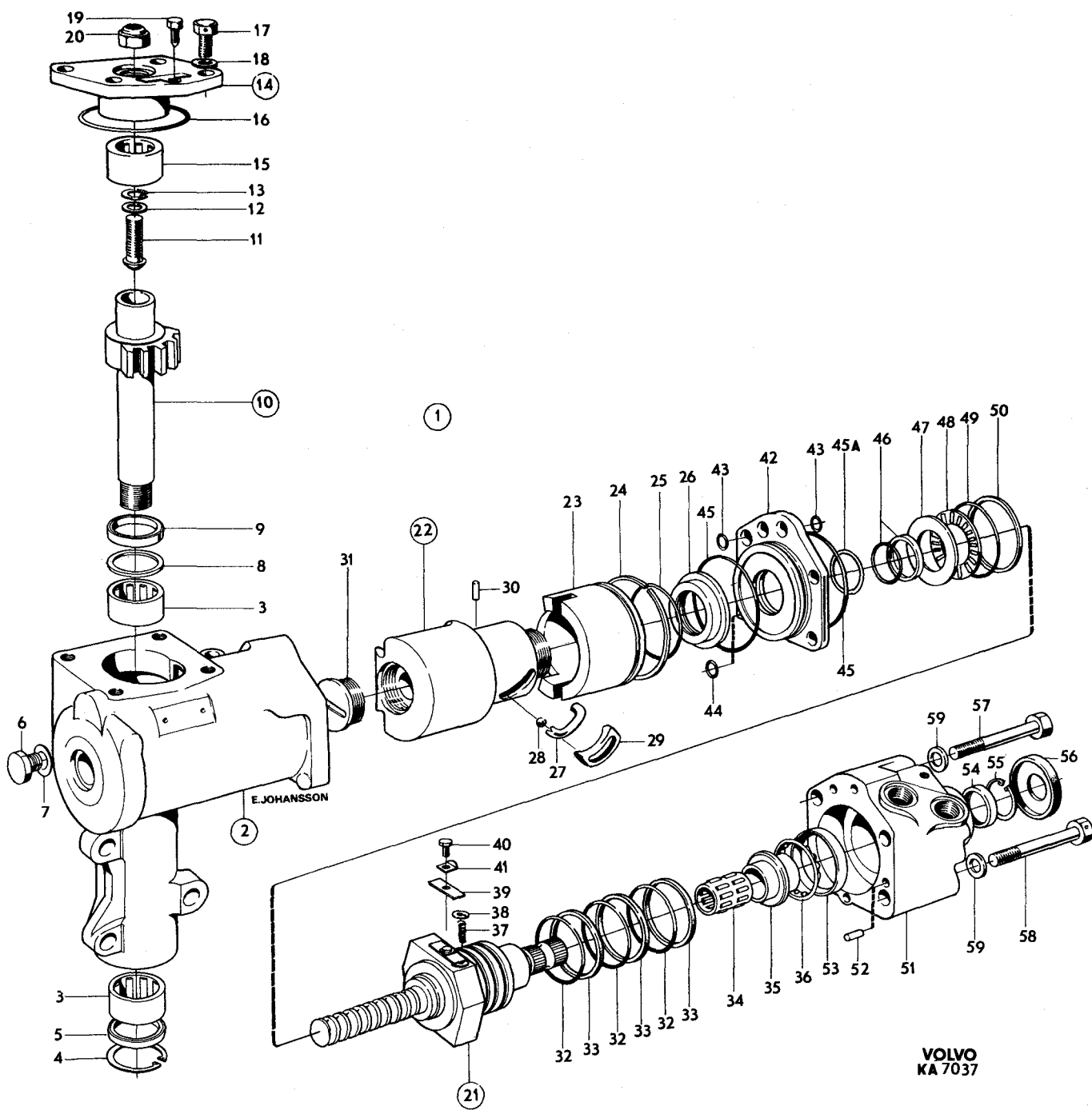
VOLVO
KA 6592



Sida	Grupp	Styrväxel,ms	Steering box,ms	Illustration 7037	0250					
16	6									
Page	Group			1975-12						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	679 687	1206 052	681 452	1206 054						
1	1	-	-	-	679687-4	Styrväxel	Steering box		VST	1010
	-	1	-	-	1206052-1	Styrväxel	Steering box		VST	1020
	-	-	1	-	681452-9	Styrväxel	Steering box		HSTERS AV 1206054-7	1030
	-	-	-	1	1206054-7	Styrväxel	Steering box		HST	1040
2	1	1	-	-	681345-5	•Hus	•Housing			1050
	-	-	1	1	681987-4	•Hus	•Housing			1060
3	4	4	4	4	682374-4	•Nållager	•Needle bearing			1070
4	1	1	1	1	914523-6	•Låsring	•Circlip			1080
5	1	1	1	1	681346-3	•Tättningsring	•Seal ring	S		1090
6	1	1	1	1	352611-8	•Propp	•Plug	(338334)		1100
7	1	1	1	1	18839-1	•Packning	•Packing			1110
8	1	1	1	1	681347-1	•Bricka	•Washer			1120
9	1	1	1	1	681348-9	•Tättningsring	•Seal ring	S		1130
10	1	1	-	-	681384-4	•Utgående axel	•Lever shaft			1140
	-	-	1	1	681989-0	•Utgående axel	•Lever shaft			1150
11	1	1	1	1	681385-1	•Justerskruv	•Adjuster screw			1160
12	1	1	1	1		•Justerbricka,alt	•Adjuster washer,alt			1170
	-	-	-	-	659331-3	••Tj 2,15	••Th 2.15			1180
	-	-	-	-	659219-0	••Tj 2,20	••Th 2.20			1190
	-	-	-	-	659220-8	••Tj 2,25	••Th 2.25			1200
	-	-	-	-	659221-6	••Tj 2,30	••Th 2.30			1210
	-	-	-	-	659222-4	••Tj 2,35	••Th 2.35			1220
	-	-	-	-	659223-2	••Tj 2,40	••Th 2.40			1230
	-	-	-	-	659224-0	••Tj 2,45	••Th 2.45			1240
13	1	1	1	1	659225-7	•Låsring	•Circlip			1250
14	1	1	1	1	681349-7	•Lock	•Cover			1260
15	1	1	1	1	682374-4	•Nållager	•Needle bearing			1270
16	1	1	1	1	681350-5	•Gummiring	•Rubber ring	S		1280
17	2	2	2	2	681351-3	•Skruv (utanhål)	•Bolt (without seal hole)			1290
	2	2	2	2	681352-1	•Skruv (medhål)	•Bolt (with seal hole)			1300
18	4	4	4	4	955894-1	•Bricka	•Washer			1310
19	1	1	1	1	681353-9	•Luftningsskruv	•Air-venting screw			1320
20	1	1	1	1	946520-4	•Mutter	•Nut	(681386)		1330
21	1	1	-	-	1206053-9	•Snäckskruv	•Worm mask	(681354)		1340
	-	-	1	1	1206055-4	•Snäckskruv	•Worm mask	(681988)		1360
22	1	1	1	1		•Kolv	•Piston	8		1380
23	1	1	1	1	681366-1	••Hylsa	••Sleeve			1390
24	1	1	1	1	681367-9	••Kolvring	••Piston ring	S		1400
25	1	1	1	1	681368-7	••Gummiring	••Rubber ring	S		1410
26	1	1	1	1	681369-5	••Ring	••Ring			1420
27	2	2	-	-	681370-3	••Rörhalva	••Ball tube half			1430
	-	-	2	2	673877-7	••Rörhalva	••Ball tube half			1440
28	1	1	1	1		••Kulsats,alt	••Ball kit,alt			1450
	-	-	-	-	681371-1	•••D 6,989	•••D 6.989			1460
	-	-	-	-	681372-9	•••D 6,994	•••D 6.994			1470
	-	-	-	-	681373-7	•••D 7,001	•••D 7.001			1480
	-	-	-	-	681374-5	•••D 7,007	•••D 7.007			1490
	-	-	-	-	681375-2	•••D 7,013	•••D 7.013			1500
29	1	1	-	-	681378-6	•••Packning	•••Gasket	S		1510
	-	-	1	1	673879-3	•••Packning	•••Gasket	S		1520
30	1	1	1	1	681376-0	•••Pinne	•••Pin			1530
31	1	1	1	1	673878-5	•••Propp	•••Plug			1540
32	3	3	3	3	681383-6	••Gummiring	••Rubber ring	S		1550
33	3	3	3	3	681380-2	••Packning	••Packing	S		1560
34	1	1	1	1	681355-4	••Nållager,alt	••Needle bearing,alt			1570
	1	1	1	1	681356-2	••Nållager,alt	••Needle bearing,alt			1580
	1	1	1	1	681357-0	••Nållager,alt	••Needle bearing,alt			1590
	1	1	1	1	681358-8	••Nållager,alt	••Needle bearing,alt			1600
35	1	1	1	1	681359-6	••Lagerhylsa,alt	••Bearing cage,alt	D1 28,0		2010
	1	1	1	1	681360-4	••Lagerhylsa,alt	••Bearing cage,alt	D1 28,015		2020
36	1	1	1	1	681364-6	••Kulhållare	••Ball retainer			2030
37	2	2	2	2	1207353-2	••Fjäder	••Spring			2040
38	2	2	2	2	681361-2	••Bricka	••Washer			2050



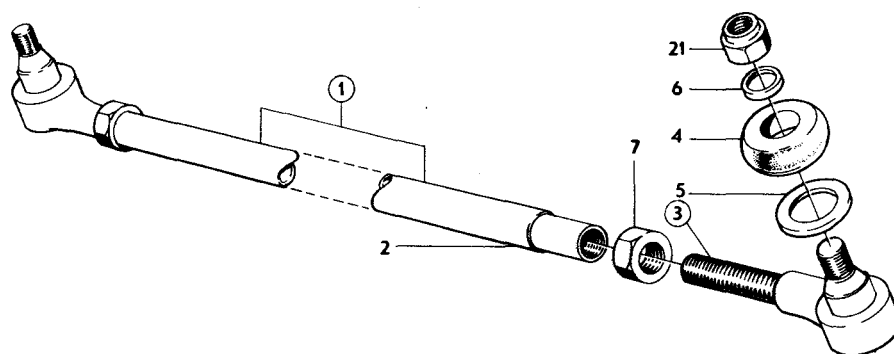
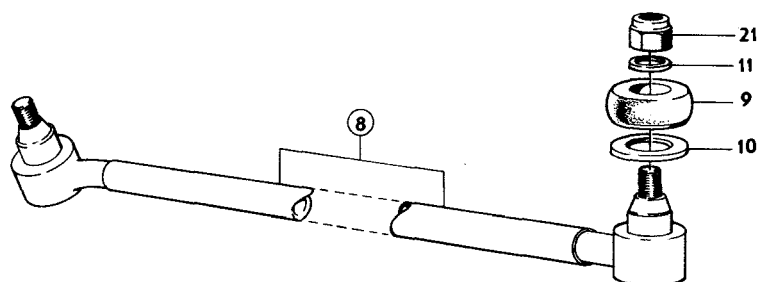
Sida	Grupp		Styrväxel,ms		Steering box,ms		Illustration 7037		0250
18	6								
Page	Group						1975-12		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	679 687	1206 052	681 452	1206 054					
39	1	1	1	1	673875-1	•Hållare	•Retainer		2060
40	1	1	1	1	955245-6	•Skruv	•Screw		2070
41	1	1	1	1	681363-8	•Låsbricka	•Lock washer		2080
42	1	1	1	1	681393-5	•Lock	•Cover		2090
43	4	4	4	4	681394-3	•Gummiring	•Rubber ring	S	2100
44	2	2	2	2	681395-0	•Gummiring	•Rubber ring	S	2110
45	2	2	2	2	681396-8	•Gummiring	•Rubber ring	S	2120
45a	ERF	ERF	ERF	ERF	681854-6	•Justermellanlägg,tj 0,15	•Shim,tj 0.15		2130
46	1	1	1	1	681397-6	•Packning	•Packing	S	2140
47	1	1	1	1		•Lagerbricka,alt	•Bearing washer,alt		2150
	-	-	-	-	681398-4	•Tj 1,9	•Th 1.9		2160
	-	-	-	-	681399-2	•Tj 2,0	•Th 2.0		2170
	-	-	-	-	681400-8	•Tj 2,1	•Th 2.1		2180
	-	-	-	-	681401-6	•Tj 2,2	•Th 2.2		2190
	-	-	-	-	681402-4	•Tj 2,3	•Th 2.3		2200
	-	-	-	-	681403-2	•Tj 2,4	•Th 2.4		2210
48	1	1	1	1	183353-2	•Nållager	•Needle bearing		2220
49	1	1	1	1	681404-0	•Gummiring	•Rubber ring	S	2230
50	1	1	1	1		•Packning,alt	•Packing,alt		2240
	-	-	-	-	681406-5	•Tj 1,7	•Th 1.7	S	2250
	-	-	-	-	681407-3	•Tj 1,8	•Th 1.8	S	2260
51	1	1	-	-	681387-7	•Ventilhus	•Valve housing		2270
	-	-	1	1	681990-8	•Ventilhus	•Valve housing		2280
52	1	1	1	1	681883-5	•Pinne	•Pin		2290
53	1	1	1	1	681389-3	•Lagerring	•Bearing race		2300
54	1	1	1	1	681388-5	•Tätningssats	•Seal ring	S	2310
55	1	1	1	1	914516-0	•Låsring	•Circlip		2320
56	1	1	1	1	673884-3	•Gummikåpa	•Rubber cap	S	2330
57	2	2	2	2	681390-1	•Skruv (utan hål)	•Screw (without seal hole)	)	2340
58	2	2	2	2	681391-9	•Skruv (med hål)	•Screw (with hole)		2350
59	4	4	4	4	955894-1	•Bricka	•Washer		2360
	1	1	-	-	271517-5	Packningssats	Gasket kit		2370
	-	-	1	1	271516-7	Packningssats	Gasket kit		2380
	1	1	1	1	271518-3	Packningssats	Gasket kit		2390



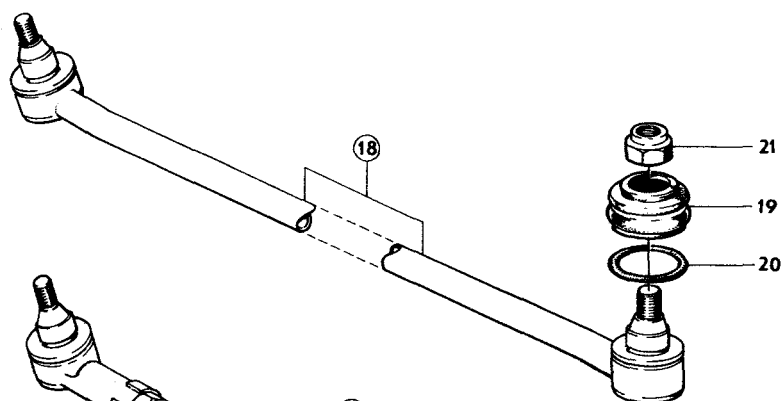


Sida	Grupp	Parallellstag,styrstag				Tie rod,steering rod			Illustration 6616	0300
20	6									
Page	Group								1975-12	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	678929-1	Parallellstag	Tie rod	3	ALT 1.	1010
2	1	-	-	-	675294-3	•Rör	•Tube	3		1020
3	1	-	-	-	679290-7	•Kulled, v-gängad	•End, lh thread	1		1030
	1	-	-	-	679291-5	•Kulled, h-gängad	•End, rh thread	1		1040
4	2	-	-	-		•Gummikåpa	•Rubber casing	8		1050
5	2	-	-	-	670420-9	•Låsring	•Circlip	2		1060
6	2	-	-	-	672785-3	•Spännring	•Tensioner ring	2		1070
7	1	-	-	-	661288-1	•Mutter, v-gängad	•Nut, lh thread	3	M 14X1,5	1080
	1	-	-	-	661289-9	•Mutter, h-gängad	•Nut, rh thread	3	M 14X1,5	1090
8	1	-	-	-	1206231-1	Styrstag,V	Steering rod,L		(678931) ALT 1.	1100
	1	-	-	-	1206232-9	Styrstag,H	Steering rod,R		(678932) ALT 1.	1110
9	4	-	-	-		•Gummikåpa	•Rubber casing	8		1120
10	4	-	-	-	670420-9	•Låsring	•Circlip	2		1130
11	4	-	-	-	672785-3	•Spännring	•Tensioner ring	2		1140
12	1	-	-	-	678930-9	Parallellstag	Tie rod		ALT 2.	1150
13	1	-	-	-	675960-9	•Stång	•Rod	3	ERS AV 678929-1	1160
	1	-	-	-	686254-4	•Stång	•Rod	3	CH-23372	1170
14	1	-	-	-	679292-3	•Kulled,v-gängad	•End,lh-thread	1	CH-23373-	1180
	1	-	-	-	1206581-9	•Kulled,v-gängad	•End,lh-thread		(684854) CH 23373-	1190
	1	-	-	-	679293-1	•Kulled,h-gängad	•End,rh-thread	1	CH-23372	1200
	1	-	-	-	1206582-7	•Kulled,h-gängad	•End,rh-thread		(684855)CH 23373-	1210
15	2	-	-	-		•Gummikåpa	•Rubber casing	8		1220
16	2	-	-	-	680071-8	•Fjädderring	•Clamping ring	2		1230
17	1	-	-	-	190679-1	•Mutter,v-gängad	•Nut,lh-thread	3	ALT 1. 5/8-18 UNF	1240
	1	-	-	-	688748-3	•Mutter,v-gängad	•Nut,lh-thread	3	ALT 2. 9/16-18 UNF	1250
	1	-	-	-	940152-2	•Mutter,h-gängad	•Nut,rh-thread	3	ALT 1. 5/8-18 UNF	1260
	1	-	-	-	955859-4	•Mutter,h-gängad	•Nut,rh-thread	3	ALT 2. 9/16-18 UNF	1270
18	1	-	-	-	678933-3	Styrstag,V	Steering rod,L		ALT 2	1280
	1	-	-	-	678934-1	Styrstag,H	Steering rod,R		ERS AV 1206231-1	1281
									ALT 2	1290
									ERS AV 1206232-9	1291
19	4	-	-	-		•Gummikåpa	•Rubber casing	8		1300
20	4	-	-	-	680071-8	•Fjädderring	•Clamping ring	2		1310
21	6	-	-	-	950375-6	Mutter	Nut	0		1320

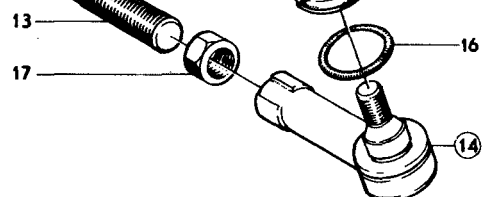
ALT 1



ALT 2

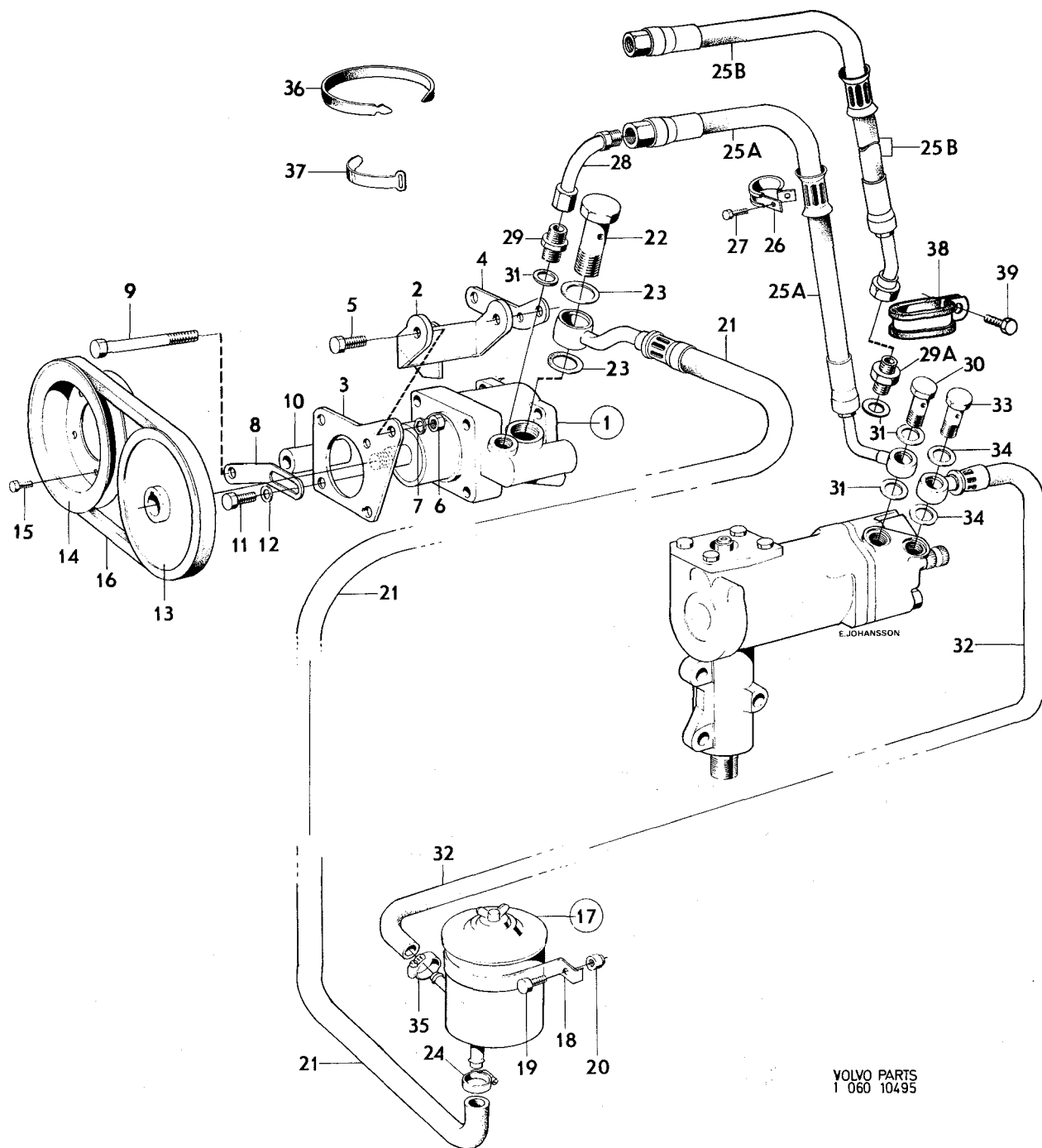


VOLVO
KA 6616





Sida	Grupp	Pump, oljebehållare, servostyrning				Hydraulic pump, oil reservoir, servo steering				Illustration 10495	0350
22	6										
Page	Group									1975-03	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	VST	HST									
1	1	1	-	-	679688-2	Pump	Hydraulic pump	VST CH-132566		0020	
	1	-	-	-	1221733-7	Pump	Hydraulic pump	VST CH 132567-		0040	
	-	-	-	-		•Det sida 24, 2-K03	•Comps. page 24, 2-K03			0060	
2	1	1	-	-	461059-8	Konsol	Bracket			0080	
3	1	1	-	-	461322-0	Konsol	Bracket	(430249)		0100	
	1	-	-	-	461613-2	Konsol	Bracket	VST CH-132566		0120	
4	1	1	-	-	461323-8	Konsol	Bracket	VST CH 132567-		0140	
5	ERF	ERF	-	-	955294-4	Skruv	Screw	(430239)		0160	
	ERF	ERF	-	-	940114-2	Skruv	Screw	L 16		0180	
	ERF	ERF	-	-	955561-6	Skruv	Screw	L 22		0200	
6	ERF	ERF	-	-	955827-1	Mutter	Nut	L 32		0220	
7	ERF	ERF	-	-	942336-9	Fjädrande bricka	Resilient washer	3/8-16		0240	
	ERF	ERF	-	-	940280-1	Fjädrande bricka	Resilient washer	D1 10		0260	
8	1	1	-	-	430241-0	Spännjärn	Tensioner rod	D1 13,5		0280	
9	1	1	-	-	955530-1	Skruv	Screw			0300	
10	1	1	-	-	430242-8	Distanshylsa	Spacer sleeve			0320	
11	1	1	-	-	955297-7	Skruv	Screw			0340	
12	1	1	-	-	191172-6	Bricka	Washer			0360	
13	1	1	-	-	460956-6	Remskiva	Pulley	(430243)		0400	
14	1	1	-	-	461455-8	Remskiva	Pulley	(461333)		0420	
15	6	6	-	-	955524-4	Skruv	Screw	ALT 1 L 19		0440	
	6	6	-	-	956570-6	Skruv	Screw	ALT 2 L 25		0460	
16	1	1	-	-	958484-8	Drivrem	Drive belt			0480	
17	1	1	-	-	679689-0	Oljebehållare	Oil reservoir			0520	
	-	-	-	-		•Det sida 24, 2-K03	•Comps. page 24, 2-K03			0540	
18	1	1	-	-	680659-0	Klammer	Clamp			0560	
19	2	2	-	-	955524-4	Skruv	Screw	CH-74729 L 19		0580	
	2	2	-	-	955523-6	Skruv	Screw	CH 74730-L 16		0600	
20	2	2	-	-	950353-3	Mutter	Nut	CH-74729		0620	
21	1	1	-	-	679690-8	Slang, sugledning	Suction hose	VST CH-132566		0640	
	1	-	-	-	1221759-2	Slang, sugledning	Suction hose	VST CH 132567-		0660	
22	1	1	-	-	190714-6	Hålskruv	Inlet fitting screw			0680	
23	2	2	-	-	11998-2	Packning	Packing			0700	
24	1	1	-	-	943472-1	Klammer	Clamp			0720	
25a	1	-	-	-	682334-8	Slang, tryckledning	High-pressure hose	CH-74449		0740	
25b	1	-	-	-	1206758-3	Slang, tryckledning	High-pressure hose	CH 74450-132566		0760	
	1	-	-	-	1221758-4	Slang, tryckledning	High-pressure hose	CH 132567-		0780	
	-	1	-	-	682451-0	Slang, tryckledning	High-pressure hose			0800	
26	1	-	-	-	952633-6	Klammer	Clamp	CH-74449		0820	
27	1	-	-	-	958236-2	Skruv	Screw	CH-74449		0840	
28	1	1	-	-	1206773-2	Rör	Piping	VST CH-74449		0860	
29	1	1	-	-	943178-4	Nippel	Nipple			0880	
29a	1	-	-	-	943178-4	Nippel	Nipple	VST CH 74450-132566		0900	
30	1	1	-	-	25167-8	Hålskruv	Inlet fitting screw	VST EXCL CH 74450-132566		0920	
31	ERF	ERF	-	-	18671-8	Packning	Packing			0960	
32	1	-	-	-	1206211-3	Slang, sugledning	Return hose			0980	
	-	1	-	-	681455-2	Slang, sugledning	Return hose	CH-52789		1000	
	-	1	-	-	1210396-6	Slang, sugledning	Return hose	CH 52790-		1020	
33	1	1	-	-	941686-8	Hålskruv	Inlet fitting screw			1040	
34	2	2	-	-	11996-6	Packning	Packing			1060	
35	1	1	-	-	943472-1	Klammer	Clamp			1080	
36	-	ERF	-	-	681920-5	Klammer	Clamp	CH-52789		1100	
37	-	ERF	-	-	362281-8	Klammer	Clamp	CH-25342		1120	
	-	ERF	-	-	714529-5	Klammer	Clamp	CH 25343-		1140	
38	-	ERF	-	-	945301-0	Klammer	Clamp	CH 52790-		1160	
39	-	ERF	-	-	955547-5	Skruv	Screw			1180	

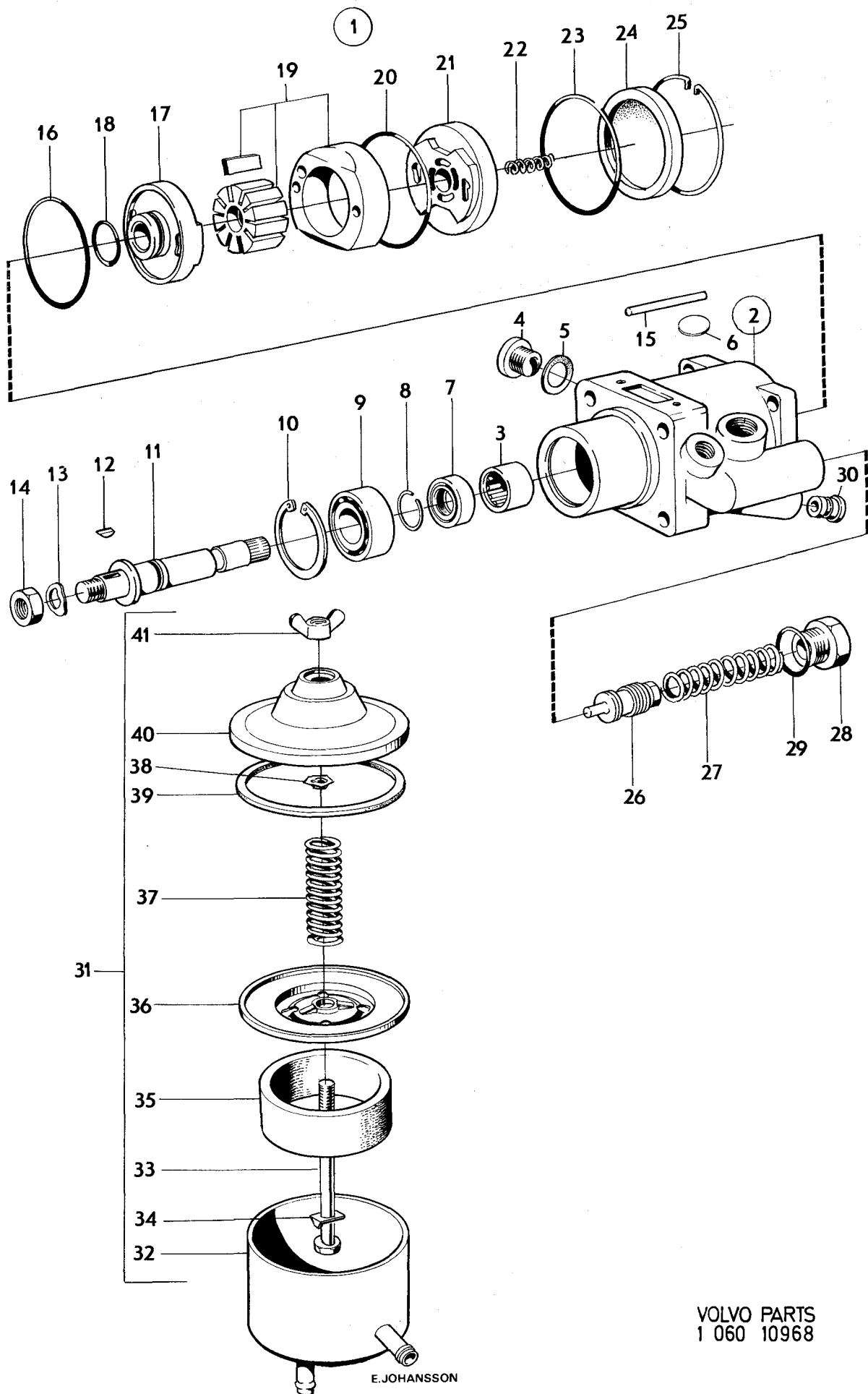


VOLVO PARTS
T 060 10495



Sida	Grupp	Pump, oljebehållare				Hydraulic pump, oil reservoir				Illustration 10968	0400
24	6										
Page	Group									1975-12	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	679 688	1221 733	679 689								
1	1	-	-	-	679688-2	Pump	Hydraulic pump	8	TID UTF (943275)	0020	
	-	1	-	-	1221733-7	Pump	Hydraulic pump			0040	
3	1	1	-	-		•Hus	•Housing			0060	
4	1	1	-	-	183354-0	•Nållager	•Needle bearing			0080	
5	1	-	-	-	684422-9	•Propp	•Plug			0100	
6	1	-	-	-	18840-9	•Packning	•Packing			0140	
7	1	-	-	-		•Expansionsplugg	•Expander plug			0160	
	-	1	-	-	681410-7	•Tätningssring	•Seal ring			0180	
8	1	2	-	-	1207381-3	•Tätningssring	•Seal ring			0200	
9	1	-	-	-	681411-5	•Låsring	•Circlip			0220	
	-	1	-	-	183355-7	•Kullager	•Ball bearing			0240	
10	1	-	-	-	1207380-5	•Kullager	•Ball bearing			0260	
	-	1	-	-	681412-3	•Låsring	•Circlip			0280	
11	1	-	-	-	914524-4	•Låsring	•Circlip			0300	
	-	1	-	-	681413-1	•Axel	•Shaft			0340	
12	1	1	-	-	1207379-7	•Axel	•Shaft			0360	
13	1	1	-	-	681414-9	•Kil	•Key			0380	
14	1	1	-	-	941911-0	•Bricka	•Washer			0400	
15	1	-	-	-	955820-6	•Mutter	•Nut			0420	
	-	1	-	-	681415-6	•Pinne	•Pin			0440	
16	1	-	-	-	1207382-1	•Pinne	•Pin			0460	
17	1	-	-	-	681416-4	•Gummiring	•Rubber ring			0480	
	-	1	-	-	681417-2	•Platta	•Plate			0500	
18	1	-	-	-	1207383-9	•Platta	•Plate			0520	
19	1	-	-	-	681418-0	•Gummiring	•Rubber ring			0540	
	-	1	-	-	681419-8	•Rotorsats	•Rotor kit			0560	
20	1	1	-	-	1207384-7	•Rotorsats	•Rotor kit			0580	
21	1	-	-	-	681420-6	•Gummiring	•Rubber ring			0600	
	-	1	-	-	681421-4	•Platta	•Plate			0620	
22	1	1	-	-	1207385-4	•Platta	•Plate			0640	
23	1	1	-	-	681422-2	•Fjäder	•Spring			0660	
24	1	-	-	-	681423-0	•Gummiring	•Rubber ring			0680	
	-	1	-	-	681424-8	•Lock	•Cover			0700	
25	1	1	-	-	1207386-2	•Lock	•Cover			0720	
26	1	1	-	-	681425-5	•Låsring	•Circlip			0740	
	1	1	-	-	681426-3	•Ventilcolv	•Valve piston			0760	
	1	1	-	-	681427-1	•Ventilcolv	•Valve piston			0780	
27	1	1	-	-	681428-9	•Fjäder	•Spring			0800	
28	1	1	-	-	681429-7	•Propp	•Plug			0820	
29	1	1	-	-	681430-5	•Packning	•Packing			0840	
30	1	-	-	-	681431-3	•Strypventil	•Choke valve			0860	
31	-	-	1	-	679689-0	Oljebehållare	Oil reservoir	8	0880		
32	-	-	1	-		•Behållare	•Reservoir		0900		
33	-	-	1	-	946229-2	•Skruv	•Bolt		0920		
34	-	-	1	-	688110-6	•Clips	•Clips		(681460)	0940	
35	-	-	1	-	681461-0	•Filterinsats	•Filter insert		0960		
36	-	-	1	-		•Hållare	•Retainer		0980		
37	-	-	1	-	681463-6	•Fjäder	•Spring		1000		
38	-	-	1	-	1206085-1	•Fjädermutter	•Spring nut		1020		
39	-	-	1	-	681464-4	•Packning	•Packing	8	1040		
40	-	-	1	-		•Lock	•Cover		1060		
41	-	-	1	-	191491-0	•Vingmutter	•Butterfly nut		TID UTF 6X1-12 SEN UTF 1/4-20 UNC	1080	
	-	-	1	-	956903-9	•Vingmutter	•Butterfly nut				

- Märkt 1, monteras i pumphus märkt 1. Marked 1, install in pump housing marked 1. Marque 1, est monté dans le carter de pompe portant la marque 1. Kennzeichnung 1, wird im Pumpengehäuse mit der Kennzeichnung 1 angebracht. Marcado 1, se monta en el cuerpo de bomba marcada 1.
- Märkt 2, monteras i pumphus märkt 2. Marked 2, install in pump housing marked 2. Marque 2, est monté dans le carter de pompe portant la marque 2. Kennzeichnung 2, wird im Pumpengehäuse mit der Kennzeichnung 2 angebracht. Marcado 2, se monta en el cuerpo de bomba marcada 2.

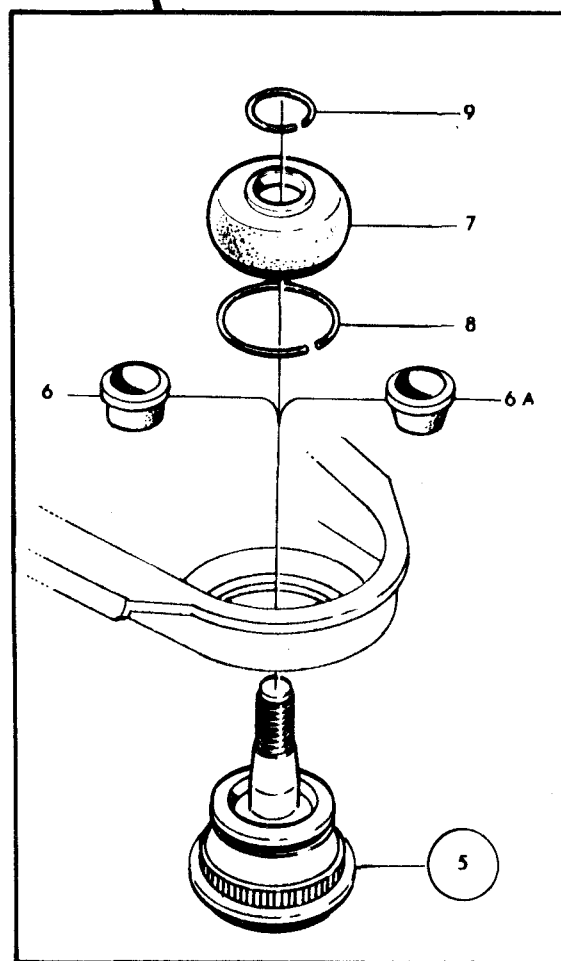
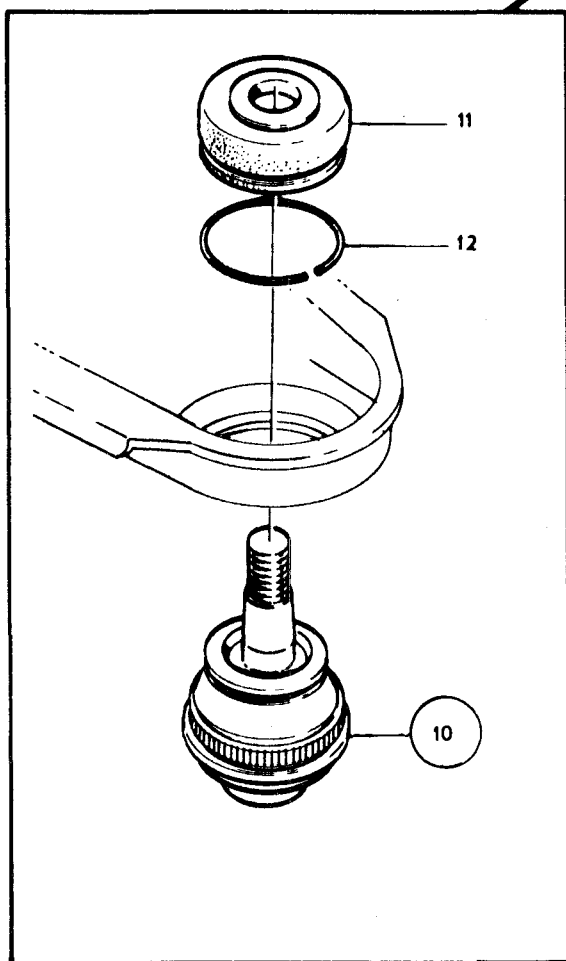
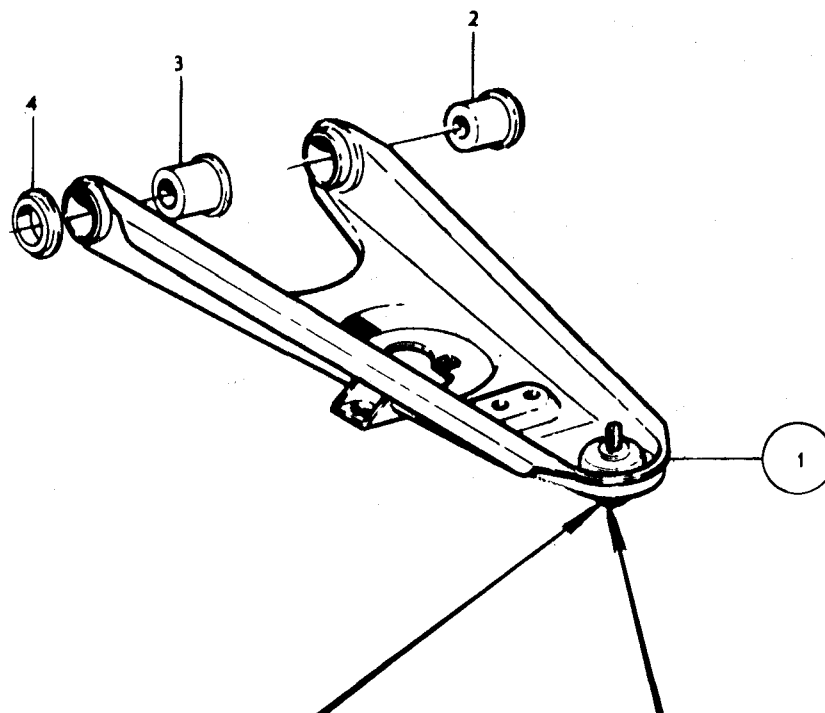


VOLVO PARTS
1 060 10968

E. JOHANSSON

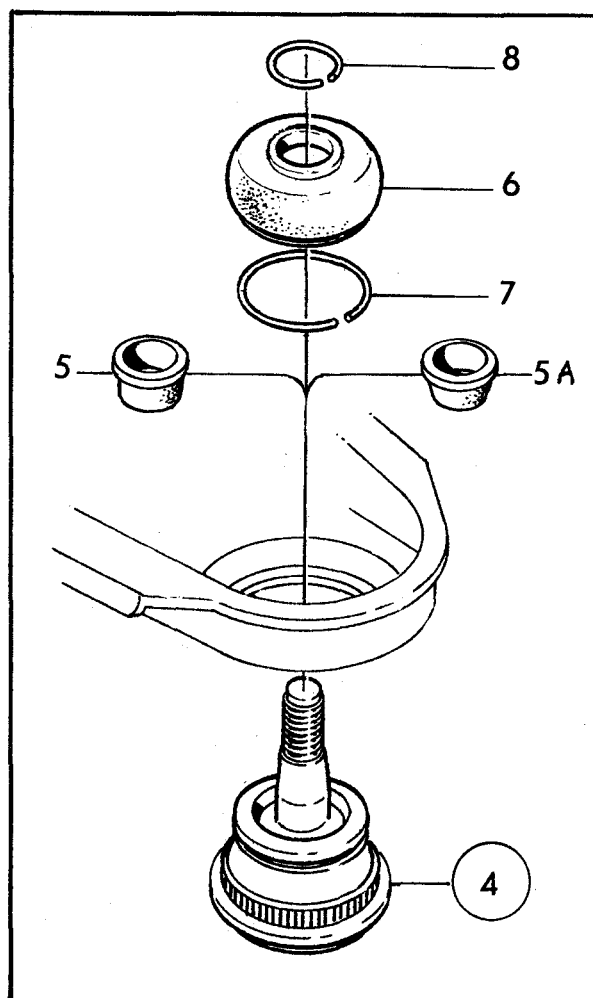
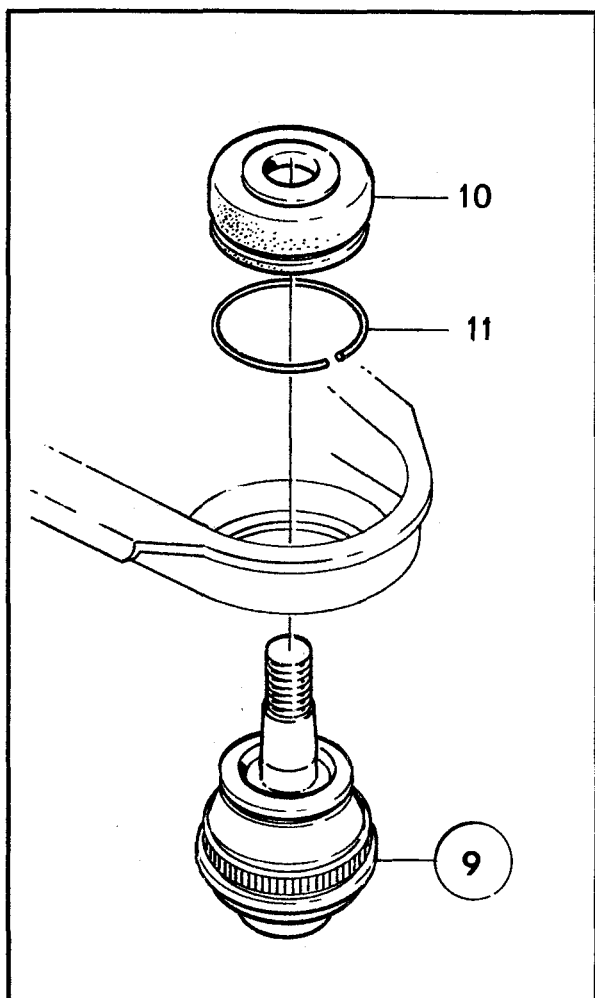
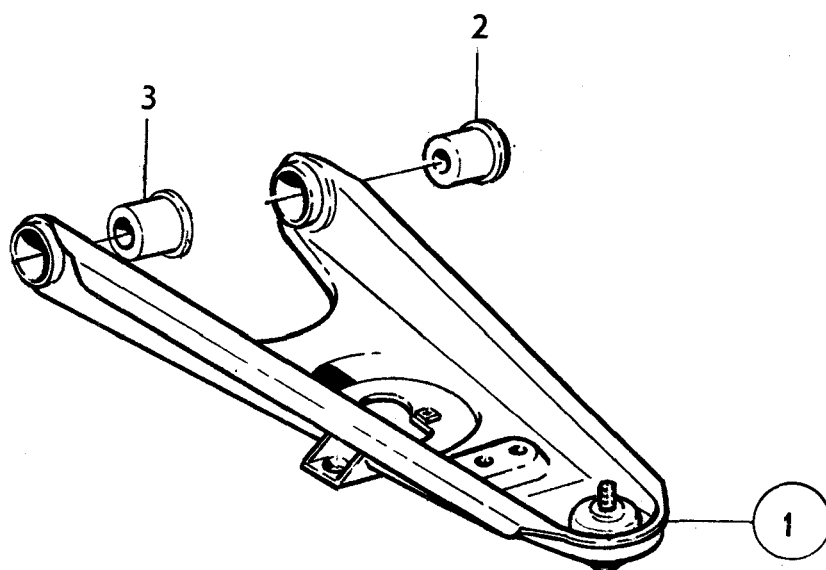


Sida	Grupp	Länkarm	Wishbone	Illustration 8972	0450					
26	6									
Page	Group			1975-03						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	680 341	680 342	684 765	684 766						
1	1	-	-	-	680341-5	Länkarm,V	Wishbone,L	1		1010
	-	1	-	-	680342-3	Länkarm,H	Wishbone,R	1		1020
	-	-	1	-	684765-1	Länkarm,V	Wishbone,L	1		1030
	-	-	-	1	684766-9	Länkarm,H	Wishbone,R	1		1040
2	1	1	-	-	663675-7	•Gummibussning	•Rubber bushing	1		1050
	-	-	1	1	683756-1	•Gummibussning	•Rubber bushing	1		1060
3	1	1	-	-	680220-1	•Gummibussning	•Rubber bushing	1		1070
	-	-	1	1	683756-1	•Gummibussning	•Rubber bushing	1		1080
4	1	1	-	-	680219-3	•Distansring	•Spacer ring	1		1090
5	1	1	1	1	683303-2	•Kulled	•Ball socket	S	ALT 1.	1100
6	1	1	1	1	680830-7	•Hylsa	•Sleeve	2	TID UTF	1110
6a	1	1	1	1	684905-3	•Hylsa	•Sleeve	S	SEN. UTF.	1120
7	1	1	1	1		•Gummikåpa	•Rubber boot	S		1130
8	1	1	1	1	684906-1	•Spännring	•Tensioner ring	S		1140
9	1	1	1	1	684903-8	•Spännring	•Tensioner ring	S		1150
10	1	1	1	1	675085-5	Kulled	Ball socket		ALT 2 ERS AV 683303-2	1160
						•Gummikåpa	•Rubber boot	8		1161
11	1	1	1	1	679208-9	•Låsring	•Circlip	2		1170
12	1	1	1	1	273209-7	Kulledssats	Ball joint kit	1		1190



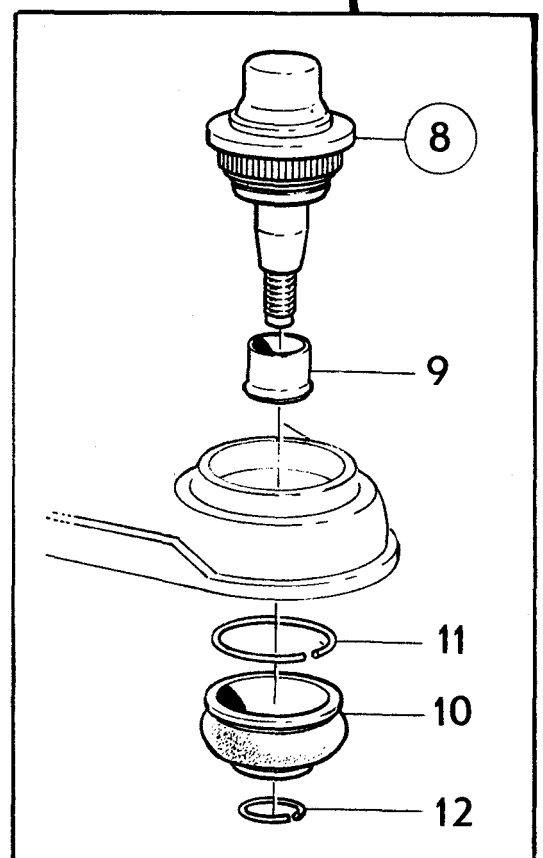
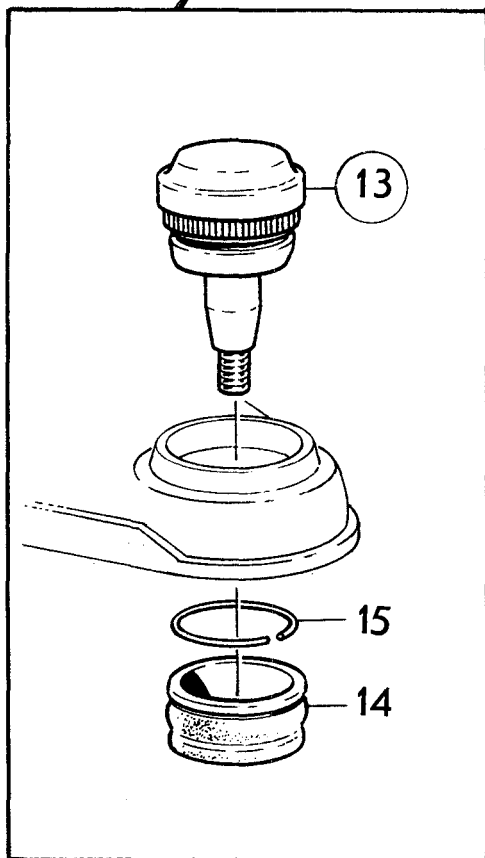
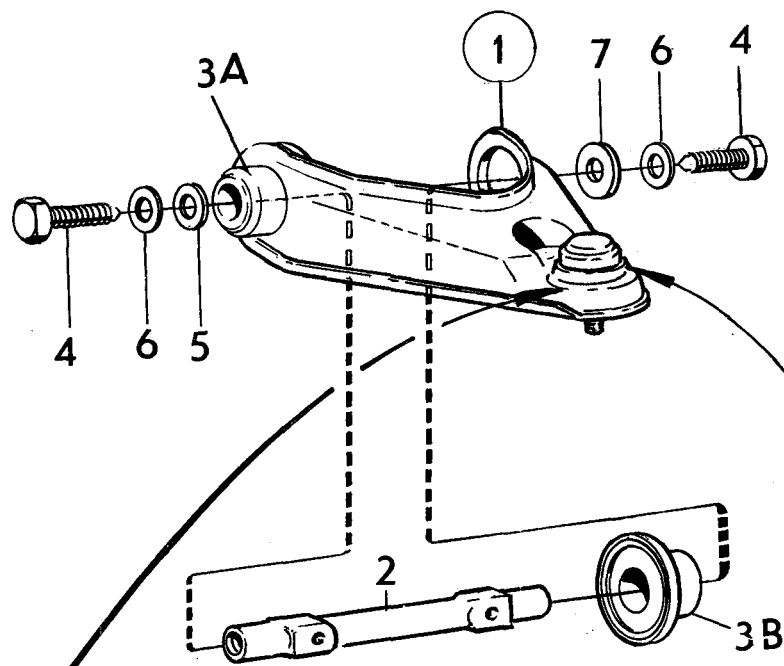


Sida	Grupp		Länkarm		Wishbone		Illustration 8965		0500	
28	6									
Page	Group						1975-03			
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	684	684			Part No			Kit	Notes	
	767	768								
1	1	-	-	-	684767-7	Länkarm,V	Wishbone,L	1	ALT 1. TID UTF SEN. UTF.	1010
	-	1	-	-	684768-5	Länkarm,H	Wishbone,R	1		1020
2	1	1	-	-	683267-9	•Gummibussning	•Rubber bushing	1		1030
3	1	1	-	-	683267-9	•Gummibussning	•Rubber bushing	1		1040
4	1	1	-	-	683303-2	•Kulled	•Ball socket	S		1050
5	1	1	-	-	680830-7	••Hylsa	••Sleeve	2		1060
5a	1	1	-	-	684905-3	••Hylsa	••Sleeve	S		1070
6	1	1	-	-		••Gummikåpa	••Rubber boot	S		1080
7	1	1	-	-	684906-1	••Spännring	••Tensioner ring	S		1090
8	1	1	-	-	684903-8	••Spännring	••Tensioner ring	S		1100
9	1	1	-	-	675085-5	Kulled	Ball socket	S		1110
									ALT 2 ERS AV 683303-2	
10	1	1	-	-		•Gummikåpa	•Rubber boot	8		1120
11	1	1	-	-	679208-9	•Låsring	•Circlip	2		1130
	1	1	-	-	273209-7	Kulledssats	Ball joint kit	1		1140



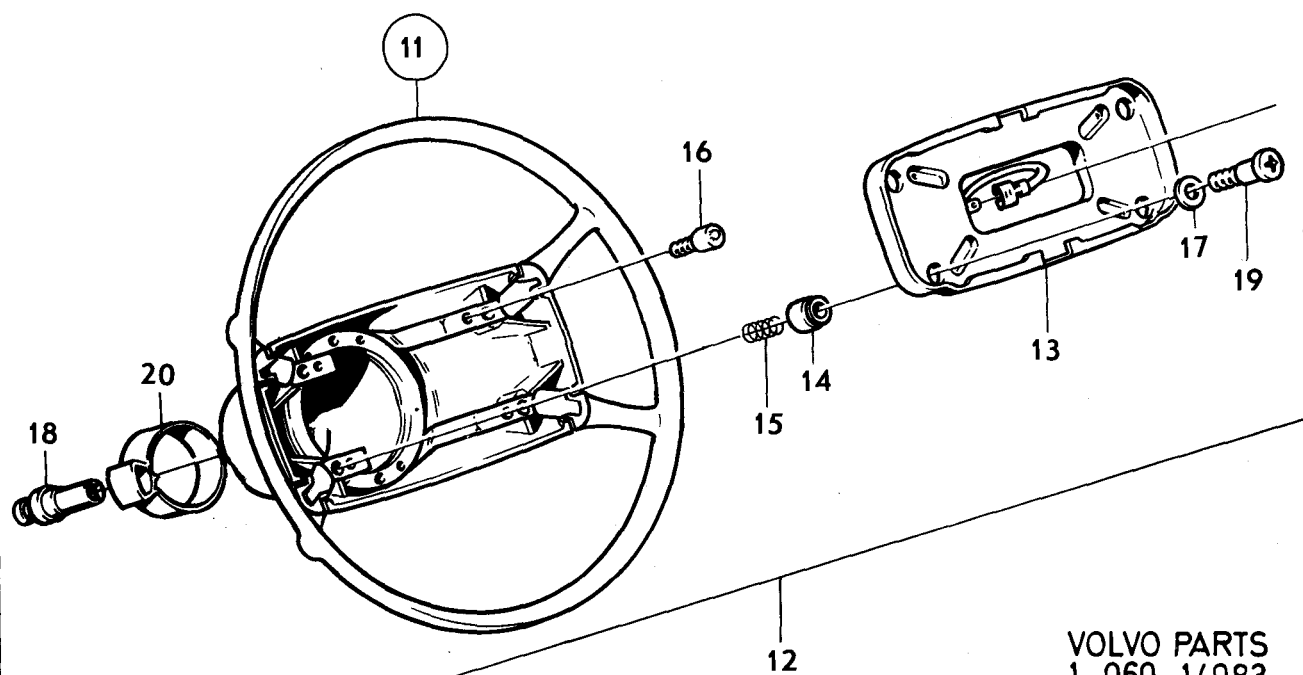
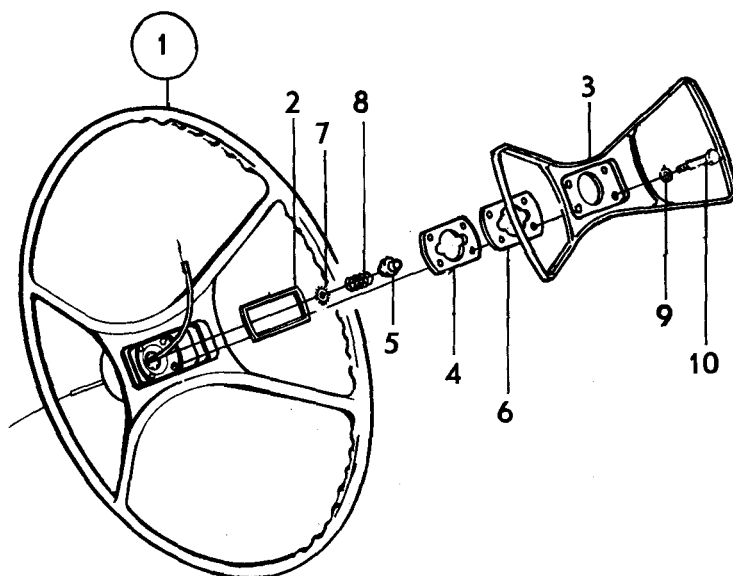


Sida		Grupp		Länkarm		Wishbone		Illustration 11688		0550
30		6								
Page		Group								
								1975-03		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	688 022	688 023								
1	1	-	-	-	688022-3	Länkarm,V	Wishbone,L			0020
	-	-	1	-	688023-1	Länkarm,H	Wishbone,R			0040
2	1	1	-	-	679246-9	•Axel	•Shaft			0060
3a	1	1	-	-	679247-7	•Bussning,främre	•Bushing,forward			0080
3b	1	1	-	-	679248-5	•Bussning,bakre	•Bushing,rear			0100
4	2	2	-	-	943682-5	•Skruv	•Screw			0120
5	1	1	-	-	940097-9	•Bricka	•Washer			0140
6	2	2	-	-	942336-9	•Fjädrande bricka	•Resilient washer		CH-6386	0160
7	1	1	-	-	960142-8	•Bricka	•Washer			0180
8	1	1	-	-	686398-9	•Kulled	•Ball socket	S	ALT 1.	0200
9	1	1	-	-	680829-9	•Hylsa	•Sleeve	S		0220
10	1	1	-	-		•Gummikåpa	•Rubber boot	S		0240
11	1	1	-	-	672786-1	•Spännring	•Tensioner ring	S		0260
12	1	1	-	-	682680-4	•Spännring	•Tensioner ring	S		0280
13	1	1	-	-	686500-0	Kulled	Ball socket		ALT 2.	0300
									ERS AV 686398-9	0320
14	1	1	-	-		•Gummikåpa	•Rubber boot	8		0340
15	1	1	-	-	679207-1	•Låsring	•Circlip			0360
	2	2	-	-	273209-7	Kulledssats	Ball joint kit			0380

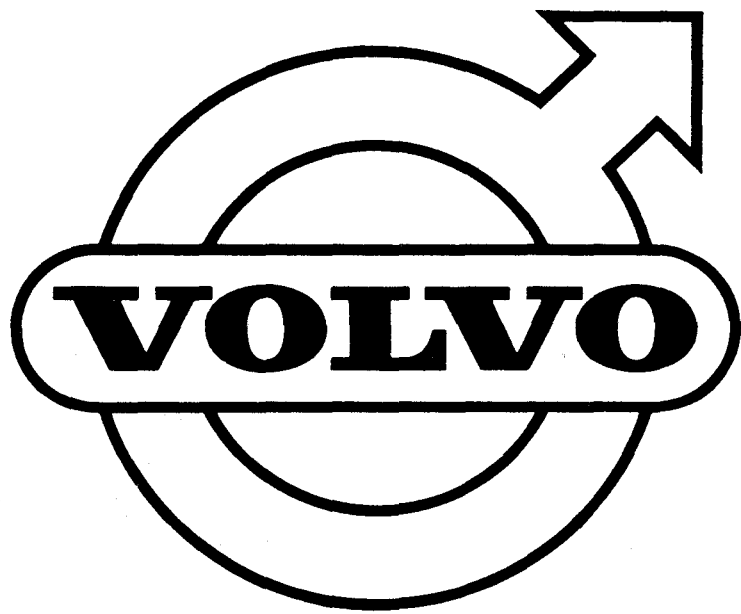




Sida		Grupp		Ratt		Steering wheel		Illustration 14983		0600	
32		6									
Page		Group						1975-12			
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	1210 248	1210 299	1221 400								
1	1	-	-	-	1210248-9	Ratt	Steering wheel			1010	
2	1	-	-	-	673530-2	•Kontaktring	•Contact ring			1020	
3	1	-	-	-	673531-0	•Signalring	•Horn ring			1030	
4	1	-	-	-	673533-6	••Kontaktbricka	••Contact washer			1040	
5	4	-	-	-	673521-1	••Isolerbussning	••Insulating bushing			1050	
6	1	-	-	-	673534-4	••Isolerbricka	••Insulating washer			1060	
7	4	-	-	-	673524-5	••Taggbricka	••Tag washer			1070	
8	4	-	-	-	673523-7	••Tryckfjäder	••Thrust spring			1080	
9	4	-	-	-	673520-3	••Bricka	••Washer			1090	
10	4	-	-	-	673519-5	••Ansattsskruv	••Stop screw			1100	
11	-	1	-	-	1210299-2	Ratt	Steering wheel			1110	
	-	-	1	-	1221400-3	Ratt	Steering wheel			1120	
12	-	1	1	-		•Signalring	•Horn ring			1130	
13	-	1	1	-	1212263-6	••Kontaktram	••Contact frame			1140	
14	-	4	4	-	1212266-9	••Isolerhylsa	••Insulating sleeve			1150	
15	-	4	4	-	1212267-7	••Fjäder	••Spring			1160	
16	-	4	4	-	1212399-8	••Kontaktstift	••Contact pin			1170	
17	-	4	4	-	1212398-0	••Bricka	••Washer			1180	
18	-	1	1	-	1210370-1	••Kontaktkol	••Carbon brush			1190	
19	-	4	4	-	1212265-1	••Ansattsskruv	••Stop screw			1200	
20	-	-	1	-	1221781-6	•Medbringare	•Companion			1210	



VOLVO PARTS
1 060 14983



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